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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426663-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426663-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1426663-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426663-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426663-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426663-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426663-7	A	-	-	SPARE PARTS KIT

CRIMP DATA WAGO TERMINAL TE CRIMP SPECS △5

TERMINAL NAME: FEMALE TERMINAL

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.75-1.50mm²
INSUL	3.05 [.120 IN]	O	1.70-2.50 [.067-.098 IN]

WIRE STRIP LENGTH 3.60-4.40 [.142-.173 IN]

APPL INSTRUCTIONS 408-8322

TERMINAL APPL SPEC - - - -

FEED 10.01 [.394 IN]

TERMINALS APPLIED

TE PN	MANUF'S PN	-	-
1949620-1	TAA190D1	-	-
-	-	-	-
-	-	-	-
-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
1.50mm²	1.57 ±0.05 [.062 ±.002 IN]	9-354778-7 [.2980]
1.00mm²	1.37 ±0.05 [.054 ±.002 IN]	1-354779-5 [.3065]
0.75mm²	1.27 ±0.05 [.050 ±.002 IN]	2-354779-2 [.3100]
-	-	
-	-	
-	-	
-	-	
-	-	
-	-	
-	-	
-	-	

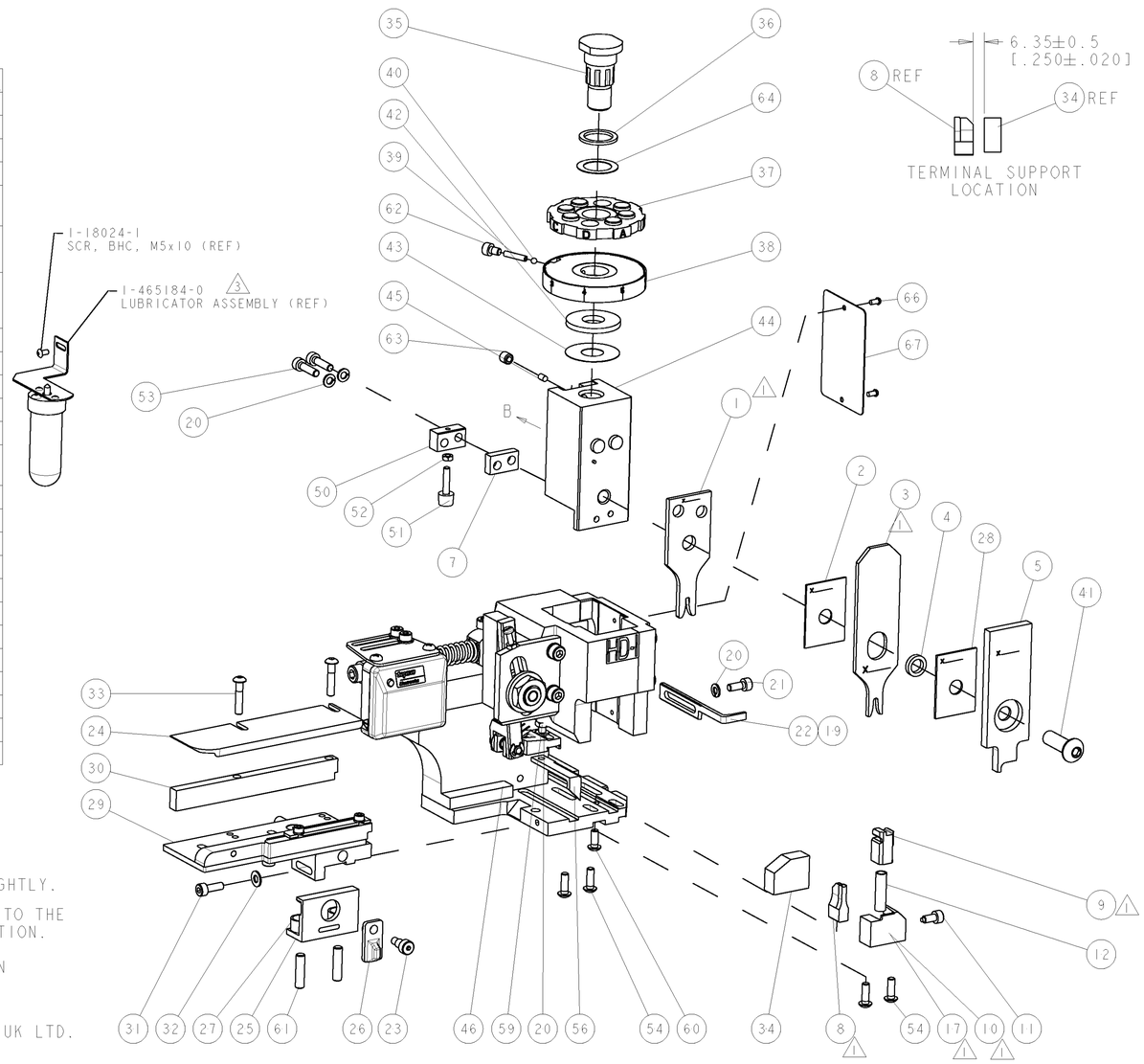
△1 RECOMMENDED SPARE PARTS.

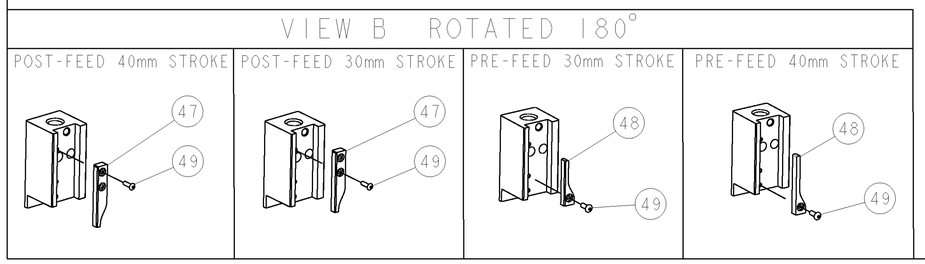
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

△3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

△5 ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.





SET UP GAGE 458637-3

LOC	DIST
A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	ECO-08-009263	14APR2008	MB	MC

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-	-	-	-	-	-	-	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
△1	-	1	-	-	1	-	1338684-6	SHEAR HOLDER, FRONT	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
△1	-	-	1	1	-	1	1	1-1320921-3	SHEAR HOLDER, FRONT, CUT	10
△1	-	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
△1	1	2	2	1	1	1	1	5-1633131-2	ANVIL, COMBINATION .080	8
-	1	1	1	1	1	1	1	2-240641-9	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
△1	1	2	2	2	1	1	1	1-456135-7	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
△1	1	2	2	2	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

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DWN M.BETTISS 14FEB2008
CHK -
APVD M.CLIFFORD 14FEB2008
PRODUCT SPEC -
APPLICATION SPEC See Table
WEIGHT -
MATERIAL - -
FINISH - -

DIMENSIONS: mm [IN]
TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-
ANGLES ±-

Tyco Electronics
Tyco Electronics
Harrisburg, PA 17105-3608

NAME SIDE FEED HDI APPLICATOR
- -

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1426663	-

CUSTOMER DRAWING SCALE 3:5 SHEET 1 OF 1 REV A