DRAWING MADE IN THIRD ANGLE PROJECTION

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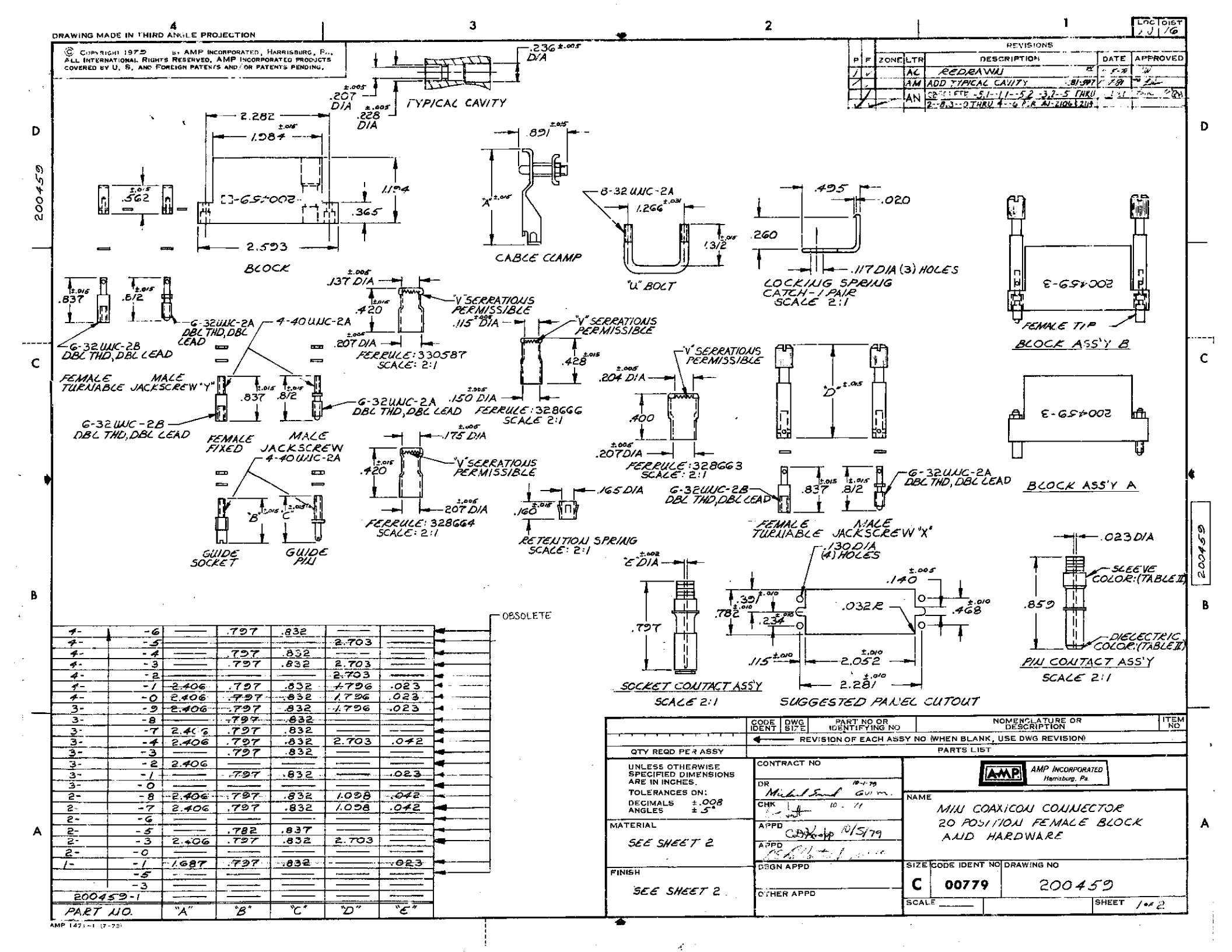
REVISIONS						
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
/			AL	REDRAWN	5-78	
/			AM	ADD TYPICAL CAVITY	81-397	
/			AN	CP-1: FTE -5,1--11--5,2 -3,2--5 THRU 2-8,3--9 THRU 4--6 P.R. AJ-21045 2/15		



PART NO.	"A"	"B"	"C"	"D"	"E"
4- -6	—	.797	.832	—	—
4- -5	—	—	—	2.703	—
4- -4	—	.797	.832	—	—
4- -3	—	.797	.832	2.703	—
4- -2	—	—	—	2.703	—
4- -1	2.406	.797	.832	1.796	.023
4- -0	2.406	.797	.832	1.796	.023
3- -9	2.406	.797	.832	1.796	.023
3- -8	—	.797	.832	—	—
3- -7	2.406	.797	.832	—	—
3- -4	2.406	.797	.832	2.703	.042
3- -3	—	.797	.832	—	—
3- -2	2.406	—	—	—	—
3- -1	—	.797	.832	—	.023
3- -0	—	—	—	—	—
2- -8	2.406	.797	.832	1.098	.042
2- -7	2.406	.797	.832	1.098	.042
2- -6	—	—	—	—	—
2- -5	—	.782	.837	—	—
2- -3	2.406	.797	.832	2.703	—
2- -0	—	—	—	—	—
1- -1	1.687	.797	.832	—	.023
-5	—	—	—	—	—
-3	—	—	—	—	—
200459-1	—	—	—	—	—

OBSOLETE

CODE IDENT	DWG SIZE	PART NO OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	ITEM NO
QTY REQD PER ASSY	← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		PARTS LIST	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS ±.008
ANGLES ±5°

MATERIAL: SEE SHEET 2

FINISH: SEE SHEET 2

CONTRACT NO

DR: Michael Smith 10-1-79

CHK: 10-11

APPD: 10/5/79

APPD

DSGN APPD

OTHER APPD

AMP INCORPORATED Harrisburg, Pa.

NAME: MINI COAXICON CONNECTOR 20 POSITION FEMALE BLOCK AND HARDWARE

SIZE	CODE IDENT NO	DRAWING NO
C	00779	200459

SCALE ____ SHEET 1 of 2

AMP 1471-1 (7-73)

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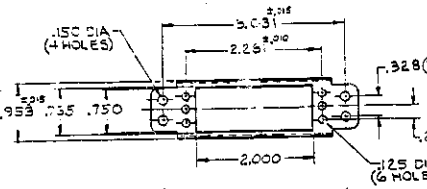
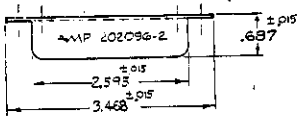
OBSOLETE

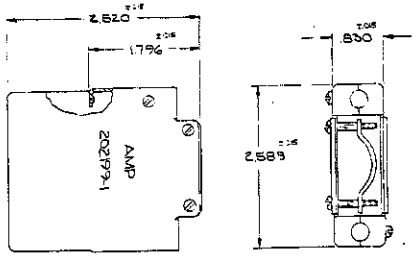
PART NO.	SIZE	LAST UP	DIELECTRIC	WIRE SIZE
201911-1	20	GOLD	POLYPROPYLENE	24-26
202096-2	20	GOLD	POLYPROPYLENE	24-26
3-200459-2	20	GOLD	POLYPROPYLENE	24-26
3-200459-0	20	GOLD	POLYPROPYLENE	24-26
328693	20	GOLD	POLYPROPYLENE	24-26
328694	20	GOLD	POLYPROPYLENE	24-26
200833-4	20	GOLD	POLYPROPYLENE	24-26
200835-4	20	GOLD	POLYPROPYLENE	24-26
201146-7	20	GOLD	POLYPROPYLENE	24-26
201144-1	20	GOLD	POLYPROPYLENE	24-26
201146-4	20	GOLD	POLYPROPYLENE	24-26
201146-2	20	GOLD	POLYPROPYLENE	24-26
200390-2	20	GOLD	POLYPROPYLENE	24-26
200835-2	20	GOLD	POLYPROPYLENE	24-26
201132-1	20	GOLD	POLYPROPYLENE	24-26
201934-1	20	GOLD	POLYPROPYLENE	24-26
201847-1	20	GOLD	POLYPROPYLENE	24-26
201676-1	20	GOLD	POLYPROPYLENE	24-26
201911-1	20	GOLD	POLYPROPYLENE	24-26
201911-2	20	GOLD	POLYPROPYLENE	24-26
201910-4	20	GOLD	POLYPROPYLENE	24-26
201910-2	20	GOLD	POLYPROPYLENE	24-26
201142-2	20	GOLD	POLYPROPYLENE	24-26
328686	20	GOLD	POLYPROPYLENE	24-26
200868-2	20	GOLD	POLYPROPYLENE	24-26
200870-2	20	GOLD	POLYPROPYLENE	24-26
200833-2	20	GOLD	POLYPROPYLENE	24-26
200835-3	20	GOLD	POLYPROPYLENE	24-26
200835-2	20	GOLD	POLYPROPYLENE	24-26
200874-2	20	GOLD	POLYPROPYLENE	24-26
200874-1	20	GOLD	POLYPROPYLENE	24-26
200459-3	20	GOLD	POLYPROPYLENE	24-26
200459-2	20	GOLD	POLYPROPYLENE	24-26
200459-1	20	GOLD	POLYPROPYLENE	24-26
200459-0	20	GOLD	POLYPROPYLENE	24-26

TABLE II





PIN HOOD MOUNTING PLATE



SHIELD ASSY

MATERIAL AND FINISH	DESCRIPTION	PART NO.	QTY REQ'D
GOLD PL (MIL-G-45204) NICKEL PL POLYPROPYLENE (GENERAL PURPOSE), BRASS (QQ-B-626) (QQ-B-613), NYLON	PIN CONTACT	201145-6	
STAINLESS STEEL (QQ-S-763) PASSIVATED	'U' BODY	201197-2	
STAINLESS STEEL (QQ-S-763) NYLON BERYLLIUM COPPER (QQ-C-533) BRASS (QQ-B-613) BRONZE (ASTM B 401) POLYPROPYLENE (GENERAL PURPOSE) GOLD PL (MIL-G-45204) NICKEL (QQ-N-290)	CONTACT ASSY MALE	201143-1	
STAINLESS STEEL (QQ-S-766) PASSIVATED STAINLESS STEEL (QQ-S-763) PASSIVATED ZINC PL (QQ-Z-325) COLD ROLLED STEEL	TURNABLE JACKSCREW FEMALE 'X'	201389-2	
	TURNABLE JACKSCREW MALE 'X'	201388-2	
BRONZE (ASTM-B1410) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290) BERYLLIUM COPPER (QQ-C-533) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)	CONTACT ASSY	201145-2	
SST (QQ-S-763) PASSIVATED POLYPROPYLENE (GENERAL PURPOSE) BRASS (QQ-B-613) NYLON (MIL-M-20693) TYPE 6 COLOR RED COLD ROLLED STEEL (QQ-S-640) ZINC PL (QQ-Z-325) ALUMINUM (QQ-A-316) ZINC PL (QQ-Z-325) STAINLESS STEEL (QQ-S-763) PASSIVATED P.V.C. COLOR: BLACK	SHIELD ASSY	202139-1	
STAINLESS STEEL (QQ-S-766)	LOCKING SPRING	201676-1	
COPPER (QQ-C-576) SILVER PL (QQ-S-365)	FERRULE	328664	
STAINLESS STEEL (QQ-S-766)	TURNABLE JACKSCREW FEMALE 'X'	202279-1	
STAINLESS STEEL (QQ-S-763) PASSIVATED	TURNABLE JACKSCREW MALE 'X'	202201-1	
BRASS (QQ-B-626) NICKEL PL (QQ-Z-325)			
PVC COLOR: BLACK	CABLE CLAMP	201847-2	
STAINLESS STEEL (QQ-S-766) PASSIVATED			
STAINLESS STEEL (QQ-S-766) PASSIVATED			

OBSOLETE

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A3	ADDED 4-4, NOS 71-2963 & 4-5, NOS 71-2969	10/1/71	[illegible]
	AG	INACTIVATED -3, -4 NOS -3 & -4	4-11-77	[illegible]
	AH	ADDED 3-200459-3 NOS 77-2988 AND DELETED 3-200459-2 NOS -3 & -4	5/1/77	[illegible]
	AJ	INACTIVATED -1, -2, -5, -6, -7, -8, -9, -10, -11, -12, -13	6/1/77	[illegible]
	AK	REV PARTS LIST -1 & -2	8-26-77	[illegible]
	AL	REVISED SHEET 1 ADDED SHEET 2	12-1-77	[illegible]
	AM	SEE SHEET ONE	5-14-87	[illegible]

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	D	REDRAWN & ADDED 3-200459-2 NOS 66-2760	7/1/67	[illegible]
	E	ECN RE-1-18	7-1-68	[illegible]
	W	ADDED 3-200459-3 NOS 69-2	3-1-69	[illegible]
	V	ADDED 3-200459-4 NOS 77-2988	5-1-77	[illegible]
	[illegible]	[illegible]	[illegible]	[illegible]
	[illegible]	[illegible]	[illegible]	[illegible]
	[illegible]	[illegible]	[illegible]	[illegible]
	[illegible]	[illegible]	[illegible]	[illegible]
	AC	ADDED 3-200459-5, NOS 3-3082	1/8-1-87	[illegible]
	AD	REV 3 NOS VER ECN #79-33	4-7-87	[illegible]

PART NO.	DESCRIPTION	MATERIAL & FINISH
201911-1	TURNABLE JACKSCREW MALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325) SST (QQ-S-763) PASSIVATED
202096-2	PIN HOOD MOUNTING PLATE	ALUMINUM (AMS-T-787) CHROMATE O/A VERSION COATING (MIL-C-5541)
		STAINLESS STEEL (QQ-S-763) PASSIVATED
		ZINC PL (QQ-Z-325) CRS (MIL-S-4174)
		STAINLESS STEEL (QQ-S-763) PASSIVATED
3-200459-2	BLOCK ASSY B	ANODIZE TYPE II-1 BLACK DYE PER MIL-A-8625 TYPE II CLASS 1
		STAINLESS STEEL (QQ-S-764)
		STAINLESS STEEL (QQ-S-763) PASSIVATED
		ZINC PL (QQ-Z-325) BRASS (QQ-B-626)
		PHENOLIC (MIL-M-14) COLOR: BLACK
3-200459-0	BLOCK ASSY A	PHENOLIC (MIL-M-14) COLOR: BLACK
		STAINLESS STEEL (QQ-S-763) PASSIVATED
328693	FERRULE	COPPER (QQ-C-576) SILVER PL (QQ-S-365)
200833-4	GUIDE PIN CORNER	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
200835-4	GUIDE SOCKET CORNER	SST (QQ-S-763) PASSIVATED
201146-7	CONTACT ASSY	BRASS (QQ-B-613) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)
201144-1		NYLON COLOR: BLACK
201146-4		POLYETHYLENE (L-P-390) COLOR: TABLE B POLYPROPYLENE (GENERAL PURPOSE)
201146-2		COLOR: TABLE B BRONZE (ASTM B-140) GOLD PL (MIL-G-45204) NICKEL (QQ-N-290)
200390-2	GUIDE SOCKET CENTER	SST (QQ-S-763) PASSIVATED
200835-2	GUIDE PIN CENTER	SST (QQ-S-763) PASSIVATED
201132-1	CABLE CLAMP	SST (QQ-S-763) PASSIVATED
201934-1		CRS (MIL-S-4174)
201847-1		ZINC PL (QQ-Z-325) SST (QQ-S-763) PASSIVATED PVC COLOR: BLACK
201676-1	LOCKING SPRING CENTER	SST (QQ-C-796)
201911-1	TURNABLE JACKSCREW FEMALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
201911-2	CLAMP JACK SCREW MALE 'X'	CRS (QQ-S-633) ZINC PL (QQ-Z-325)
201910-4	ADJUSTABLE JACK SCREW MALE 'X'	SST (QQ-S-763)
201910-2	RETENTION SPRING	BERYLLIUM COPPER (QQ-C-533) NICKEL PL (QQ-N-290)
201142-2	FERRULE	COPPER (QQ-C-576) SILVER PL (QQ-S-365)
328686	TURNABLE JACK SCREW FEMALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
200868-2		CRS ZINC PL (QQ-Z-325)
200870-2	GUIDE PIN CORNER	SST (QQ-S-763) PASSIVATED
200833-2	GUIDE SOCKET CORNER	SST (QQ-S-763) PASSIVATED
200835-3	FIXED JACKSCREW MALE	CRS
200835-2	FIXED JACKSCREW FEMALE	SST (QQ-S-763) PASSIVATED
200874-2	BLOCK	CRS
200874-1		DPH (MIL-M-14)
200459-3		PHENOLIC (MIL-M-14)
200459-2		
200459-1		
200459-0		

QTY REQ'D	PART NO.	DESCRIPTION
SEE TABLE I		
SEE TABLE I		

AMP INCORPORATED HARRISBURG PENNSYLVANIA

MIN-COAXICON CONNECTOR 20 POSITION FEMALE BLOCK & HARDWARE

SIZE	CAGE IDENT NO.	DRAWING
D	00779	200459

SCALE — WEIGHT — SHEET 2 OF 2

200459