



- ① TERMINAL: PHOSPHOR BRONZE; SCREW: STAINLESS STEEL.
- ② TERMINAL: 2.54 μ m[.000100] MIN MATTE TIN OVER 1.25 μ m[.000050] MIN NICKEL.
- ③ SCREW: PASSIVATED.

PLATED THROUGH HOLE SPECIFICATION	
DRILLED HOLE	1.6 \pm 0.025
Cu- THICKNESS	25-75 μ m
Sn-THICKNESS	4-10 μ m
FINISHED HOLE	1.39-1.54
FINISHED HOLE (AFTER REFLOW)	1.36-1.54

THIS DRAWING IS A CONTROLLED DOCUMENT.	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm [INCHES]	0 PLC \pm -
	1 PLC \pm -
	2 PLC \pm 0.13 [005]
	3 PLC \pm -
	4 PLC \pm -
	ANGLES \pm -
MATERIAL	FINISH
③	② ①

DWN J. ALCORTA - DOCK5 05-05-05		APVD S. FLICKINGER 05-05-05		NAME	
CHK A. FRANTUM 05-05-05		PRODUCT SPEC		POWER TAP ASSY, 6 POSN	
APPLICATION SPEC		WEIGHT		RESTRICTED TO	
CUSTOMER DRAWING		A1 00779 C=5213816		-	
SCALE 8:1		SHEET 1 OF 1		REV A	

M4 X 0.5	5213816-2
M4 X 0.6	5213816-1