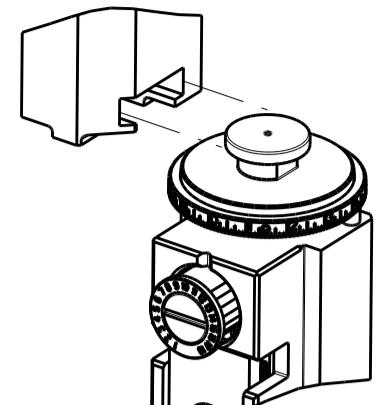
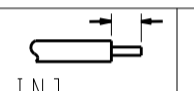









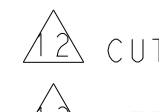



| ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER | PART NUMBER | REVISION | DESCRIPTION | FEED TYPE | CONVERT TO | PART NUMBERS REQUIRED | | | | | |
|--|-------------|----------|--------------------------|-------------------|-------------------|-----------------------|-----------|-------------|-----------|---|------------------------|
|  | 2150515-2 | B | FINE CRIMP HEIGHT ADJUST | PNEUMATIC | SERVO LATCH PLATE | 2119951-1 | 1901697-1 | 8-2150515-5 | - | - | 2168400-7 (QUANTITY 2) |
| | 2150515-5 | B | FINE CRIMP HEIGHT ADJUST | SERVO LATCH PLATE | SMART APPLICATOR | 2161326-1 | - | 8-2150515-4 | - | - | - |
| | 2150515-6 | B | NON-CRIMP HEIGHT ADJUST | SERVO LATCH PLATE | PNEUMATIC FEED | 2119950-1 | 2119792-2 | - | 2119641-1 | - | 2063440-2 |
| | 2150515-7 | B | FINE CRIMP HEIGHT ADJUST | NONE | - | - | - | - | - | - | - |
| | 7-2150515-7 | A | CRIMP TOOLING KIT | - | - | - | - | - | - | - | - |

| APPLICATOR DATA | | |
|--------------------------------|----------------|------|
| CRIMP | SIZE | TYPE |
| WIRE | 3.05 mm [.120] | F |
| INSUL | 4.57 mm [.180] | F |
| APPL INSTRUCTIONS 408-10390 | | |

| | | | |
|------------------------------------|---|------------------------------|-------------|
| TERMINAL DATA: TE TERMINAL | | TE CRIMP SPECIFICATION | |
| TERMINAL NAME: RING TONGUE | | | |
| WIRE STRIP LENGTH |  | INSULATION DIAMETER RANGE | |
| 4.48-5.08 mm [.176-.200 IN] | | Ø2.29-3.68 mm [.090-.145 IN] | |
| TERMINAL APPLICATION SPECIFICATION | 114-2084 | | |
| TERMINALS APPLIED | | | |
| TE TERMINAL | TE TERMINAL | TE TERMINAL | TE TERMINAL |
| 62787-1 | 61777-1 | 63602-1 | |
| 62787-2 | 62786-1 | 63602-2 | |

| WIRE SIZE | CRIMP HEIGHT mm [INCH] | CRIMP HEIGHT REFERENCE SETTING |
|-----------|----------------------------|--------------------------------|
| 14 AWG | 2.21+/-0.05 [.087+/-0.002] | 7.1 |
| 2X18 AWG | 2.08+/-0.05 [.082+/-0.002] | 8.3 |
| 16 AWG | 2.03+/-0.05 [.080+/-0.002] | 8.7 |
| 18 AWG | 1.91+/-0.05 [.075+/-0.002] | 10.1 |


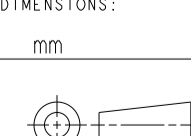
-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150515-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150515-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150515-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
-  CUT TO LENGTH AT ASSEMBLY.
-  TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

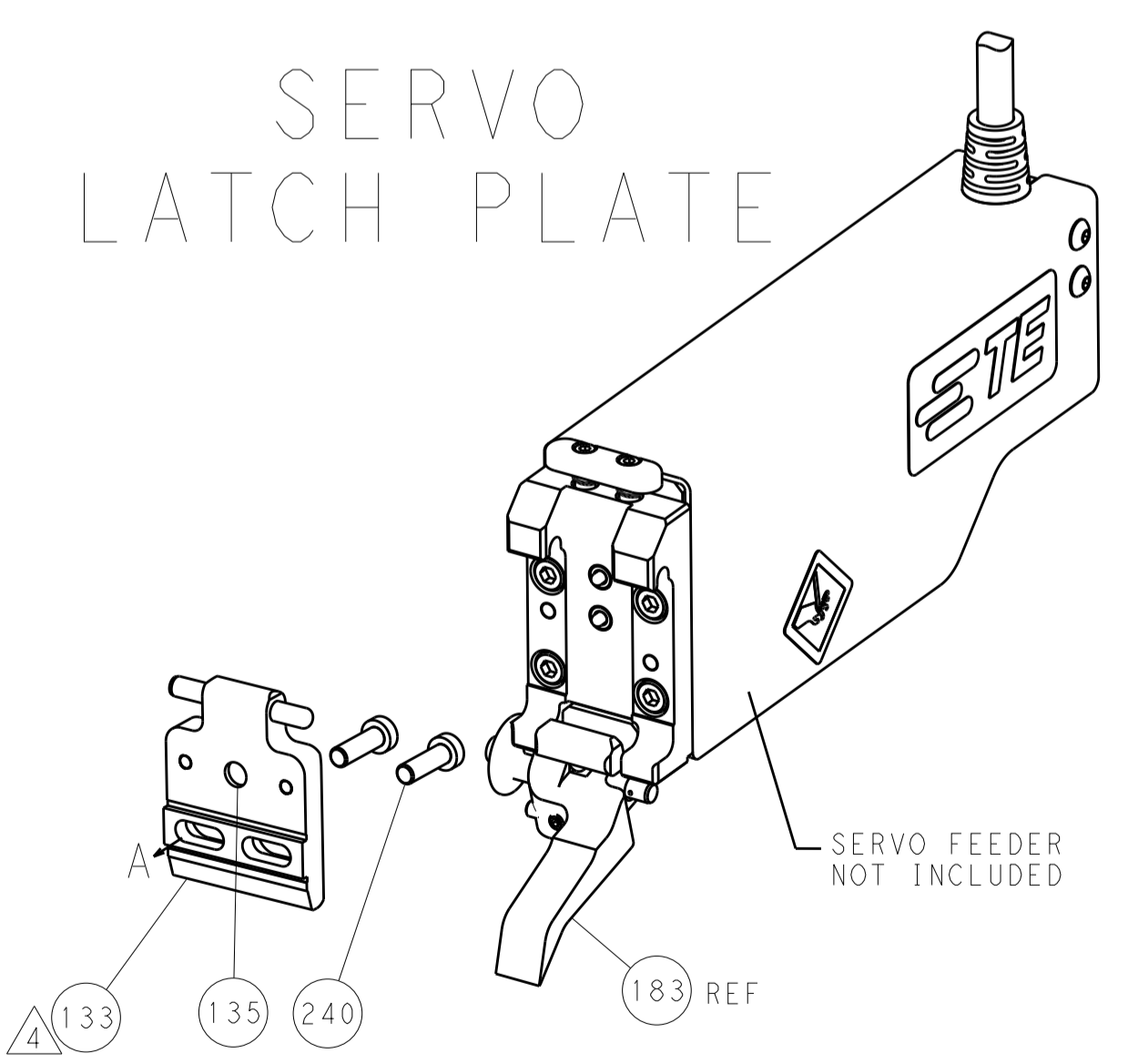
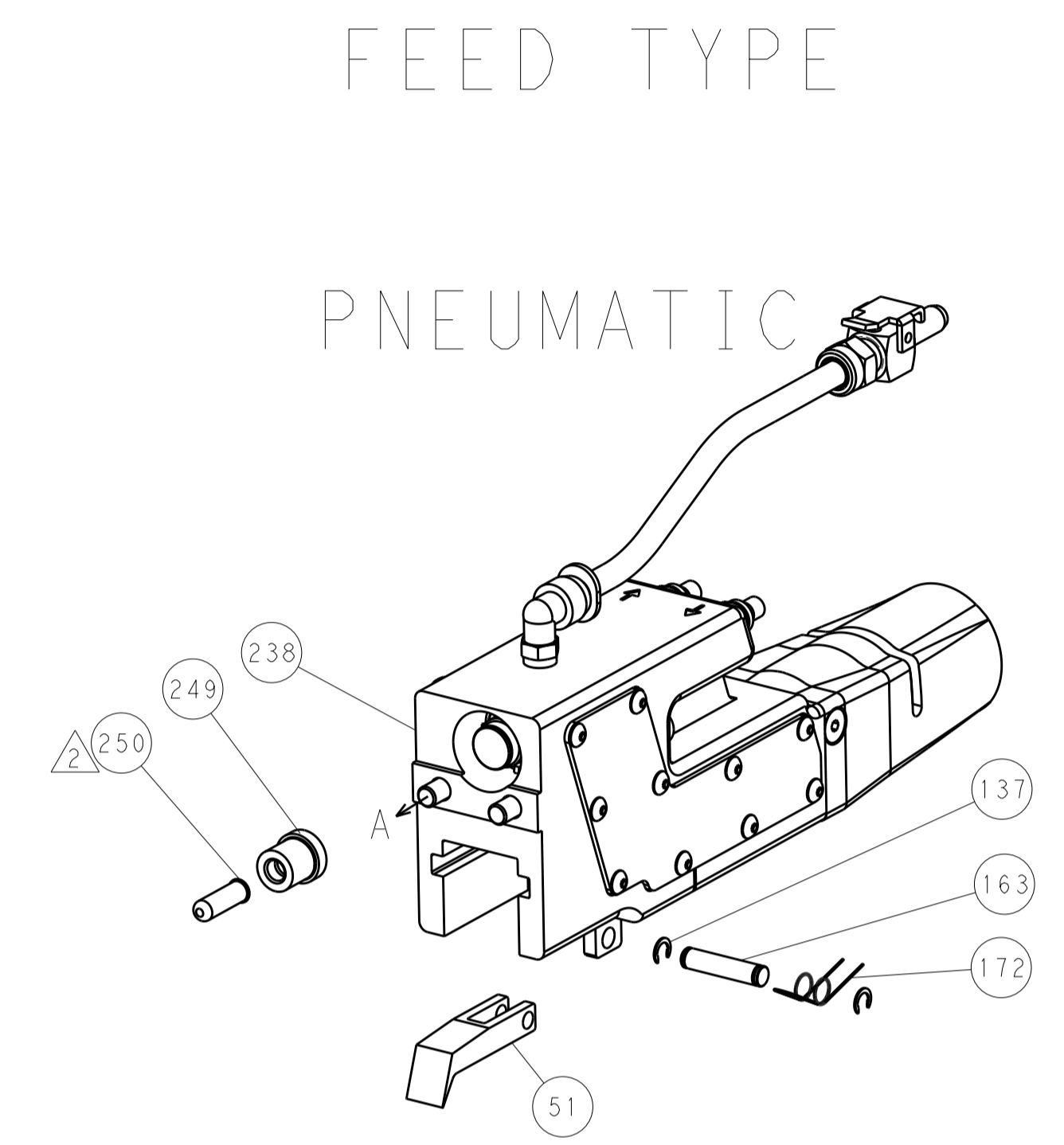
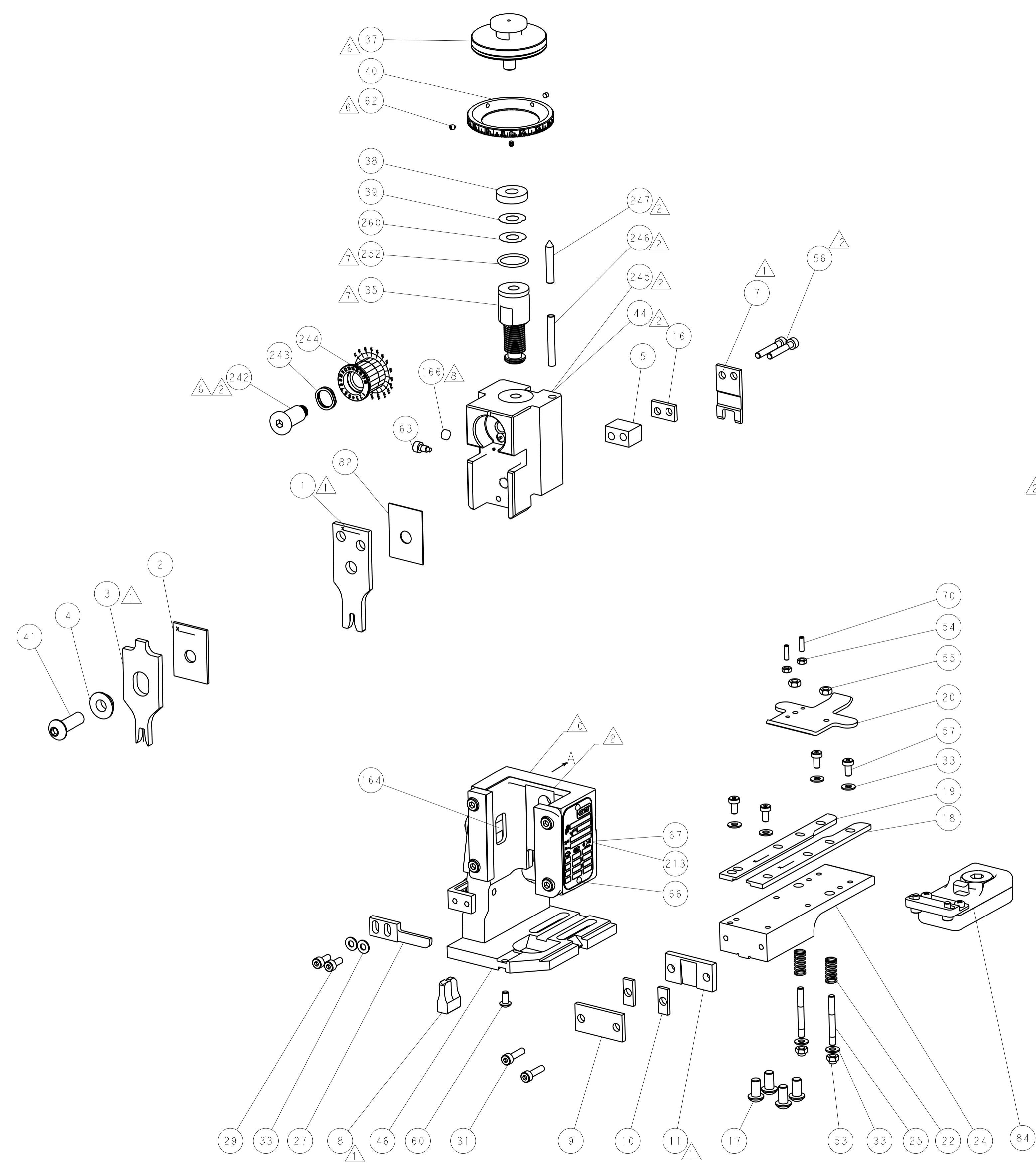
ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

| SET UP GAUGE | LOC | DIST | REVISIONS | | | |
|--------------|-----|------|-----------|---------------|-----------|-------|
| 2119599-2 | A | 66 | REV | DATE | BY | APPV |
| | | | 1 | DEVELOPMENT | 02DEC2014 | YY UG |
| | | | A | RELEASED | 09JAN2015 | YY UG |
| | | | A1 | ECR-15-001728 | 03FEB2015 | YY TE |
| | | | B | ECR-16-001129 | 26JAN2016 | YY GB |

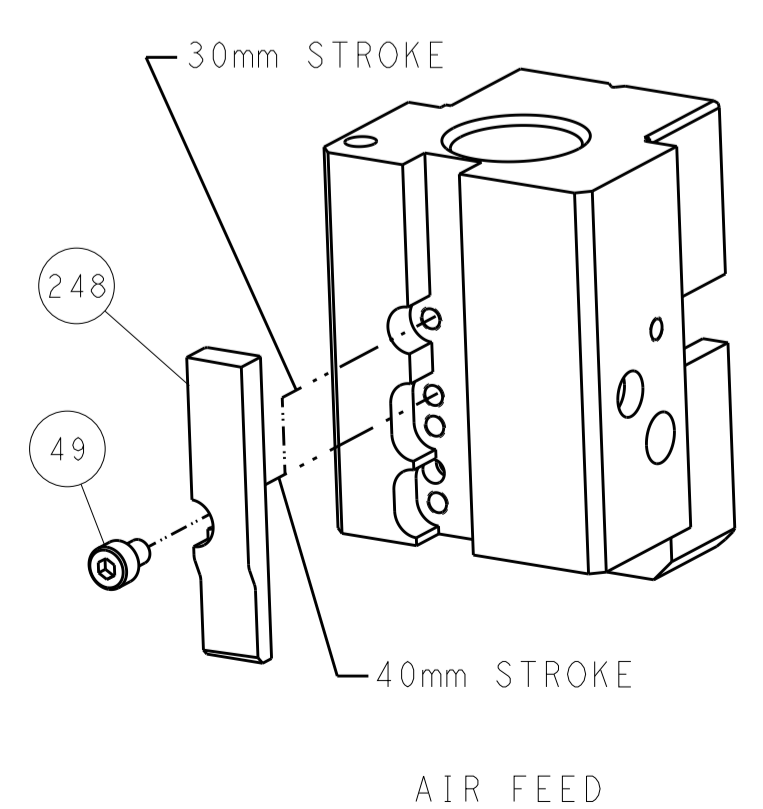
| REV | DATE | BY | APPV | DESCRIPTION | ITEM NO | |
|-----|------|--------|--------|-------------|--------------------------------------|-----|
| - | - | 1 | - | 2119957-2 | APPLICATOR SHIM PACK | 260 |
| - | - | 1 | - | 8-21084-0 | O-RING, .676 ID, .070 DIA. MAT. | 252 |
| - | - | - | 1 | 2119640-1 | PUSH ROD, AIR FEED | 250 |
| - | - | - | 1 | 2079988-1 | BUSHING, LCH5-12, MISUMI | 249 |
| - | - | - | 1 | 2119641-1 | FEED CAM, AIR FEED | 248 |
| - | - | 1 | 1 | 2119798-1 | DETENT PIN | 247 |
| - | - | 1 | 1 | 1-22279-3 | SPRING, COMPRESSION | 246 |
| - | - | 1 | - | 2119759-1 | RAM, AMP STYLE, END FEED, NON-ADJUST | 245 |
| - | - | 1 | 1 | 2119082-4 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 |
| - | - | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| - | - | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 |
| - | - | 2 | 2 | 2168400-7 | SHCS, LOW HEAD, RoHS, M5 X 10 | 240 |
| - | - | - | 1 | 2063440-2 | AIR FEED MODULE | 238 |
| - | - | 1 | 1 | 2119740-2 | TAG, IDENTIFICATION | 213 |
| - | - | REFREF | - | 1901697-1 | FEED FINGER ASSEMBLY, EF | 183 |
| - | - | - | 2 | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| - | - | 1 | 1 | 994969-1 | MAGNET, RARE EARTH HIGH ENERGY | 166 |
| - | - | REFREF | REFREF | 994970-2 | COUNTER, MAGNETIC | 164 |
| - | - | - | 1 | 240638-1 | SPRING, FEED FINGER | 163 |
| - | - | - | 1 | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 |
| - | - | REFREF | - | SEE NOTE 4 | MEMORY CHIP, PROGRAMMED | 135 |
| - | - | 1 | 1 | 1633743-1 | SERVO FEED LATCH ASM | 133 |
| - | - | 1 | 1 | 2119955-2 | ASSY, LUBRICATOR, END FEED | 84 |
| - | - | 1 | 1 | 455888-5 | SPACER, CRIMPER | 82 |
| - | - | 1 | 1 | 2119956-2 | DOCUMENTATION PACKAGE | 71 |
| - | - | 2 | 2 | 2-18032-2 | SCR, SET, FLT POINT M3 X 10.0 | 70 |
| - | - | 1 | - | 2119740-1 | TAG, IDENTIFICATION | 67 |
| - | - | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 |
| - | - | 1 | - | 2119793-1 | LIMITER, ADJUSTMENT BOLT | 63 |
| - | - | 3 | - | 992763-5 | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62 |
| - | - | 1 | 1 | 2079383-4 | SCR, BHSC, RoHS (M4 X 8) | 60 |
| - | - | 4 | 4 | 2168400-4 | SHCS, LOW HEAD, RoHS, M4 X 8 | 57 |
| - | - | 2 | 2 | 1-2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 25 | 56 |
| - | - | 2 | 2 | 5018030-2 | NUT, HEX, REG, RoHS, M4 | 55 |
| - | - | 2 | 2 | 5018030-1 | NUT, HEX, REG, RoHS, M3 | 54 |
| - | - | 2 | 2 | 986965-8 | NUT, LOCK, HEX, TORQUE (M4) | 53 |
| - | - | - | 1 | 2119792-2 | PAWL, EF, AIR | 51 |
| - | - | - | 1 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 |
| - | - | 1 | 1 | 1-2119655-1 | APPLICATOR BASIC ASSEMBLY, EF | 46 |
| - | - | 1 | - | 2119369-1 | RAM, AMP STYLE, END FEED | 44 |
| - | - | 1 | 1 | 2079383-7 | SCR, BHSC, RoHS (M8 X 25) | 41 |
| - | - | 1 | - | 2119645-1 | DISC, NUMBERED FA WIRE ADJUSTMENT | 40 |
| - | - | 1 | - | 2119957-1 | APPLICATOR SHIM PACK | 39 |
| - | - | 1 | 1 | 1-2119644-3 | RAM WASHER, PRECISION | 38 |
| - | - | 1 | 1 | 2119085-1 | FA HEAD, ATLANTIC STYLE | 37 |
| - | - | 1 | - | 2119092-1 | BOLT, ADJUSTMENT | 35 |
| - | - | 8 | 8 | 1-18028-2 | WASHER, FLAT, REG M4 | 33 |
| - | - | 2 | 2 | 2168083-8 | SCR, SKT HD CAP, RoHS, M4 X 16 | 31 |
| - | - | 2 | 2 | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10 | 29 |
| - | - | 1 | 1 | 240639-1 | STRIPPER (MACHINING) | 27 |
| - | - | 2 | 2 | 1320906-1 | STUD, THREADED | 25 |
| - | - | 1 | 1 | 1752371-5 | PLATE, STRIP GUIDE | 24 |
| - | - | 2 | 2 | 2-22281-3 | SPRING, COMPRESSION | 22 |
| - | - | 1 | 1 | 1752373-4 | DRAG | 20 |
| - | - | 1 | 1 | 2-1901696-5 | STRIP GUIDE, REAR | 19 |
| - | - | 1 | 1 | 2-1901695-5 | STRIP GUIDE, FRONT | 18 |
| - | - | 4 | 4 | 1-2079383-1 | SCR, BHSC, RoHS (M6 X 12) | 17 |
| - | - | 1 | 1 | 240641-6 | SPACER | 16 |
| - | - | 1 | 1 | 240644-1 | PLATE, REAR SHEAR | 11 |
| - | - | 2 | 2 | 1-240645-1 | SPACER, SHEAR PLATE | 10 |
| - | - | 1 | 1 | 240642-1 | PLATE, FRONT SHEAR | 9 |
| - | - | 1 | 1 | 1-1803059-5 | ANVIL, COMBINATION, END FEED | 8 |
| - | - | 1 | 1 | 240651-9 | BLADE, SLUG | 7 |
| - | - | - | - | - | - | 6 |
| - | - | 1 | 1 | 7-240641-4 | SPACER | 5 |
| - | - | 1 | 1 | 3-238009-8 | BLOCK, FL CRIMPER SPACER | 4 |
| - | - | 1 | 1 | 7-1633961-2 | CRIMPER, INSULATION F PREMIUM | 3 |
| - | - | 1 | 1 | 1-455888-6 | SPACER, CRIMPER | 2 |
| - | - | 1 | 1 | 2-456409-8 | CRIMPER, WIRE .120 "F" PREMIUM | 1 |

| | | | | | | | |
|---|--|--|--|------------------|-----------|---|--|
| DIMENSIONS: | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | OWN | 02DEC2014 |  | TE Connectivity Harrisburg, PA 17105-3608 |
| mm | 0 PLC ±.05 1 PLC ±.03 2 PLC ±.013 3 PLC ±.008 4 PLC ±.004 ANGLES ±.0001 | FINISH | | CHK | 02DEC2014 | | |
|  | | | | APVD | 02DEC2014 | NAME Ocean End Feed Applicator | |
| MATERIAL | | | | PRODUCT SPEC | | SIZE CASE CODE DRAWING NO RESTRICTED TO | |
| | | | | APPLICATION SPEC | | A1 00779 C=2150515 | |
| | | | | WEIGHT | | Customer Accessible Production Drawing SCALE 1:1 SHEET 1 of 4 REV B | |

| LOC | | DIST | | REVISIONS | | | |
|-----|----|------|-----|-------------|------|-----|------|
| A | 66 | P | LTM | DESCRIPTION | DATE | OWN | APVD |
| | | - | | SEE SHEET 1 | | | |



CAM POSITION



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

| | | | | | | | |
|--|------------|--|-------------|--|--------------|-----------------|---|
| DIMENSIONS: | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | DWN Y. YIN 02DEC2014 | | TE Connectivity | |
| mm | 0 PLC ±0.5 | 1 PLC ±0.5 | 2 PLC ±0.13 | 3 PLC ±0.013 | 4 PLC ±0.001 | ANGLES ±0.001 | TE Connectivity Harrisburg, PA 17105-3608 |
| MATERIAL: | FINISH: | WEIGHT: | SCALE: | Customer Accessible Production Drawing | SCALE: 1:1 | SHEET 2 OF 4 | REV B |
| NAME: Ocean End Feed Applicator PRODUCT SPEC: APPLICATION SPEC: SIZE: CAGE CODE DRAWING NO: A11 00779 ©=2150515 RESTRICTED TO: | | | | SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION | | | |

| PACIFIC VERSION TERMINATOR INTERFACE ADAPTER | PART NUMBER | REVISION | DESCRIPTION | FEED TYPE | APPLICATOR STYLE CONVERSION CHART | | | | | |
|--|-------------|--------------------------|--------------------------|--------------------------------|-----------------------------------|-----------------------|-----------|-------------|-----------|---|
| | | | | | CONVERT TO | PART NUMBERS REQUIRED | | | | |
| | 2-2150515-2 | B | FINE CRIMP HEIGHT ADJUST | PNEUMATIC | - | - | - | - | - | - |
| | | | | | SERVO LATCH PLATE | 2119951-1 | 1901697-1 | 8-2150515-5 | - | - |
| | 2-2150515-5 | B | FINE CRIMP HEIGHT ADJUST | SERVO LATCH PLATE ⁴ | - | - | - | - | - | - |
| | | | | | PNEUMATIC FEED | 2119950-1 | 2119792-2 | - | 2119641-2 | - |
| 2-2150515-7 | B | FINE CRIMP HEIGHT ADJUST | NONE | - | - | - | - | - | - | |
| 7-2150515-7 | A | CRIMP TOOLING KIT | - | - | - | - | - | - | - | |

| APPLICATOR DATA | | |
|--------------------------------|----------------|------|
| CRIMP | SIZE | TYPE |
| WIRE | 3.05 mm [.120] | F |
| INSUL | 4.57 mm [.180] | F |
| APPL INSTRUCTIONS 408-10390 | | |

| TERMINAL DATA: TE TERMINAL | | TE CRIMP SPECIFICATION | |
|---|-------------|------------------------------|-------------|
| TERMINAL NAME: RING TONGUE | | | |
| WIRE STRIP LENGTH | | INSULATION DIAMETER RANGE | |
| 4.48-5.08 mm [.176-.200 IN] | | Ø2.29-3.68 mm [.090-.145 IN] | |
| TERMINAL APPLICATION SPECIFICATION | 114-2084 | - | - |
| TERMINALS APPLIED ¹⁰ ₁ ³ | | | |
| TE TERMINAL | TE TERMINAL | TE TERMINAL | TE TERMINAL |
| 62787-1 | 61777-1 | 63602-1 | |
| 62787-2 | 62786-1 | 63602-2 | |

| WIRE SIZE | CRIMP HEIGHT mm [INCH] | CRIMP HEIGHT REFERENCE SETTING ⁹ |
|-----------|----------------------------|---|
| 14 AWG | 2.21+/-0.05 [.087+/-0.002] | 7.1 |
| 2X18 AWG | 2.08+/-0.05 [.082+/-0.002] | 8.3 |
| 16 AWG | 2.03+/-0.05 [.080+/-0.002] | 8.7 |
| 18 AWG | 1.91+/-0.05 [.075+/-0.002] | 10.1 |

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150515-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150515-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- ¹² CUT TO LENGTH AT ASSEMBLY.
- ¹³ TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

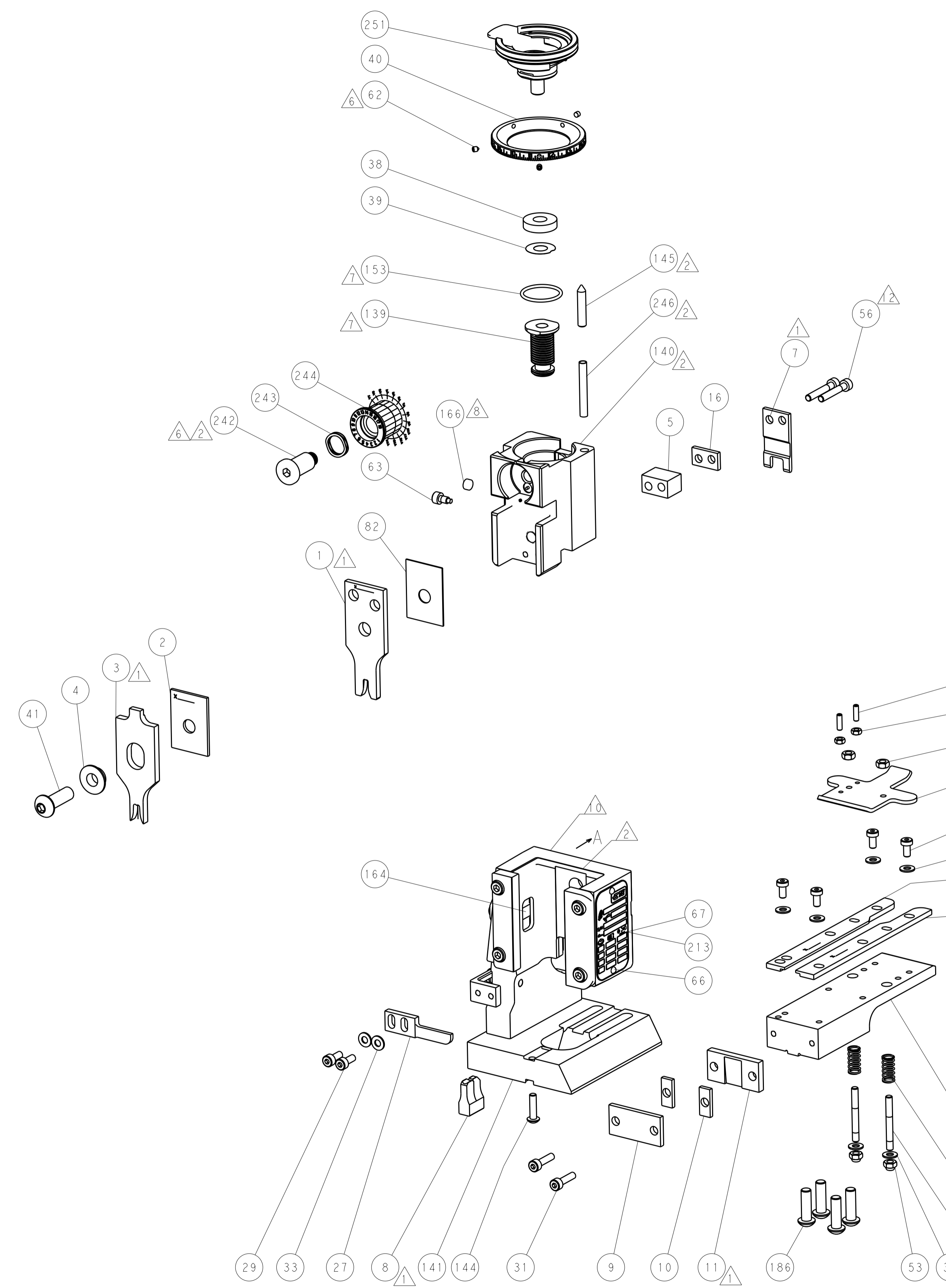
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

| SET UP GAUGE | LOC | DIST | REVISIONS | | | |
|--------------|-----|------|-----------|-------------|----|------|
| 2119599-2 | A | 66 | REV | DATE | BY | APPV |
| | | | - | SEE SHEET 1 | - | - |

| | | | | | | | |
|---|-----|-----|-----|-------------|-------------------------------------|-------------|---------|
| - | 1 | 1 | 1 | 2119782-1 | FINE ADJUST HEAD ASM, PACIFIC STYLE | 251 | |
| - | - | - | 1 | 2119640-1 | PUSH ROD, AIR FEED | 250 | |
| - | - | - | 1 | 2079988-1 | BUSHING, LCH5-12, MISUMI | 249 | |
| - | 1 | 1 | 1 | 1-22279-3 | SPRING, COMPRESSION | 246 | |
| - | 1 | 1 | 1 | 2119082-4 | CAM, SNAIL, INSULATION ADJUSTMENT | 244 | |
| - | 1 | 1 | 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 | |
| - | 1 | 1 | 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 | |
| - | - | 2 | - | 2168400-7 | SHCS, LOW HEAD, RoHS, M5 X 10 | 240 | |
| - | - | - | 1 | 2063440-2 | AIR FEED MODULE | 238 | |
| - | - | 1 | - | 2119740-2 | TAG, IDENTIFICATION | 213 | |
| - | 4 | 4 | 4 | 2079383-9 | SCR, BHSC, RoHS (M6 X 20) | 186 | |
| - | - | REF | - | 1901697-1 | FEED FINGER ASSEMBLY, EF | 183 | |
| - | - | - | 2 | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 | |
| - | 1 | 1 | 1 | 994969-1 | MAGNET, RARE EARTH HIGH ENERGY | 166 | |
| - | REF | REF | REF | 994970-2 | COUNTER, MAGNETIC | 164 | |
| - | - | - | 1 | 240638-1 | SPRING, FEED FINGER | 163 | |
| - | 1 | 1 | 1 | 8-21084-1 | O-RING, .801 ID, .070 DIA. MAT. | 153 | |
| - | - | - | 1 | 2119641-2 | FEED CAM, AIR FEED | 152 | |
| - | 1 | 1 | 1 | 2119798-2 | DETENT PIN | 145 | |
| - | 1 | 1 | 1 | 2079383-8 | SCR, BHSC, RoHS (M4 X 16) | 144 | |
| - | - | - | - | 2119653-2 | FEED CAM, POST FEED | 142 | |
| - | 1 | 1 | 1 | 1-2119655-2 | APPLICATOR BASIC ASSEMBLY, EF | 141 | |
| - | 1 | 1 | 1 | 2119651-1 | RAM, ASIAN STYLE, END FEED | 140 | |
| - | 1 | 1 | 1 | 2119092-2 | BOLT, ADJUSTMENT | 139 | |
| - | - | - | 1 | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 | |
| - | - | REF | - | SEE NOTE 4 | MEMORY CHIP, PROGRAMMED | 135 | |
| - | - | 1 | - | 1633743-1 | SERVO FEED LATCH ASM | 133 | |
| - | 1 | 1 | 1 | 2119955-2 | ASSY, LUBRICATOR, END FEED | 84 | |
| - | 1 | 1 | 1 | 455888-5 | SPACER, CRIMPER | 82 | |
| - | 1 | 1 | 1 | 2119956-2 | DOCUMENTATION PACKAGE | 71 | |
| - | 2 | 2 | 2 | 2-18032-2 | SCR, SET, FLT POINT M3 X 10.0 | 70 | |
| - | 1 | - | 1 | 2119740-1 | TAG, IDENTIFICATION | 67 | |
| - | 2 | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 | |
| - | 1 | 1 | 1 | 2119793-1 | LIMITER, ADJUSTMENT BOLT | 63 | |
| - | 3 | 3 | 3 | 992763-5 | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62 | |
| - | 4 | 4 | 4 | 2168400-4 | SHCS, LOW HEAD, RoHS, M4 X 8 | 57 | |
| - | 2 | 2 | 2 | 1-2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 25 | 56 | |
| - | 2 | 2 | 2 | 5018030-2 | NUT, HEX, REG, RoHS, M4 | 55 | |
| - | 2 | 2 | 2 | 5018030-1 | NUT, HEX, REG, RoHS, M3 | 54 | |
| - | 2 | 2 | 2 | 986965-8 | NUT, LOCK, HEX, TORQUE (M4) | 53 | |
| - | - | - | 1 | 2119792-2 | PAWL, EF, AIR | 51 | |
| - | - | - | 1 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 | |
| - | 1 | 1 | 1 | 2079383-7 | SCR, BHSC, RoHS (M8 X 25) | 41 | |
| - | 1 | 1 | 1 | 2119645-1 | DISC, NUMBERED FA WIRE ADJUSTMENT | 40 | |
| - | 1 | 1 | 1 | 2119957-1 | APPLICATOR SHIM PACK | 39 | |
| - | 1 | 1 | 1 | 1-2119644-3 | RAM WASHER, PRECISION | 38 | |
| - | 8 | 8 | 8 | 1-18028-2 | WASHER, FLAT, REG M4 | 33 | |
| - | 2 | 2 | 2 | 2168083-8 | SCR, SKT HD CAP, RoHS, M4 X 16 | 31 | |
| - | 2 | 2 | 2 | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10 | 29 | |
| - | 1 | 1 | 1 | 240639-1 | STRIPPER (MACHINING) | 27 | |
| - | 2 | 2 | 2 | 1320906-1 | STUD, THREADED | 25 | |
| - | 1 | 1 | 1 | 1752371-5 | PLATE, STRIP GUIDE | 24 | |
| - | 2 | 2 | 2 | 2-22281-3 | SPRING, COMPRESSION | 22 | |
| - | 1 | 1 | 1 | 1752373-4 | DRAG | 20 | |
| - | 1 | 1 | 1 | 2-1901696-5 | STRIP GUIDE, REAR | 19 | |
| - | 1 | 1 | 1 | 2-1901695-5 | STRIP GUIDE, FRONT | 18 | |
| - | 1 | 1 | 1 | 240641-6 | SPACER | 16 | |
| - | 1 | 1 | 1 | 240644-1 | PLATE, REAR SHEAR | 11 | |
| - | 2 | 2 | 2 | 1-240645-1 | SPACER, SHEAR PLATE | 10 | |
| - | 1 | 1 | 1 | 240642-1 | PLATE, FRONT SHEAR | 9 | |
| - | 1 | 1 | 1 | 1-1803059-5 | ANVIL, COMBINATION, END FEED | 8 | |
| - | 1 | 1 | 1 | 240651-9 | BLADE, SLUG | 7 | |
| - | - | - | - | - | - | 6 | |
| - | 1 | 1 | 1 | 7-240641-4 | SPACER | 5 | |
| - | 1 | 1 | 1 | 3-238009-8 | BLOCK, FL CRIMPER SPACER | 4 | |
| - | 1 | 1 | 1 | 7-1633961-2 | CRIMPER, INSULATION F PREMIUM | 3 | |
| - | 1 | 1 | 1 | 1-455888-6 | SPACER, CRIMPER | 2 | |
| - | 1 | 1 | 1 | 2-456409-8 | CRIMPER, WIRE .120 "F" PREMIUM | 1 | |
| - | 77 | 27 | 25 | 22 | PART NO | DESCRIPTION | ITEM NO |

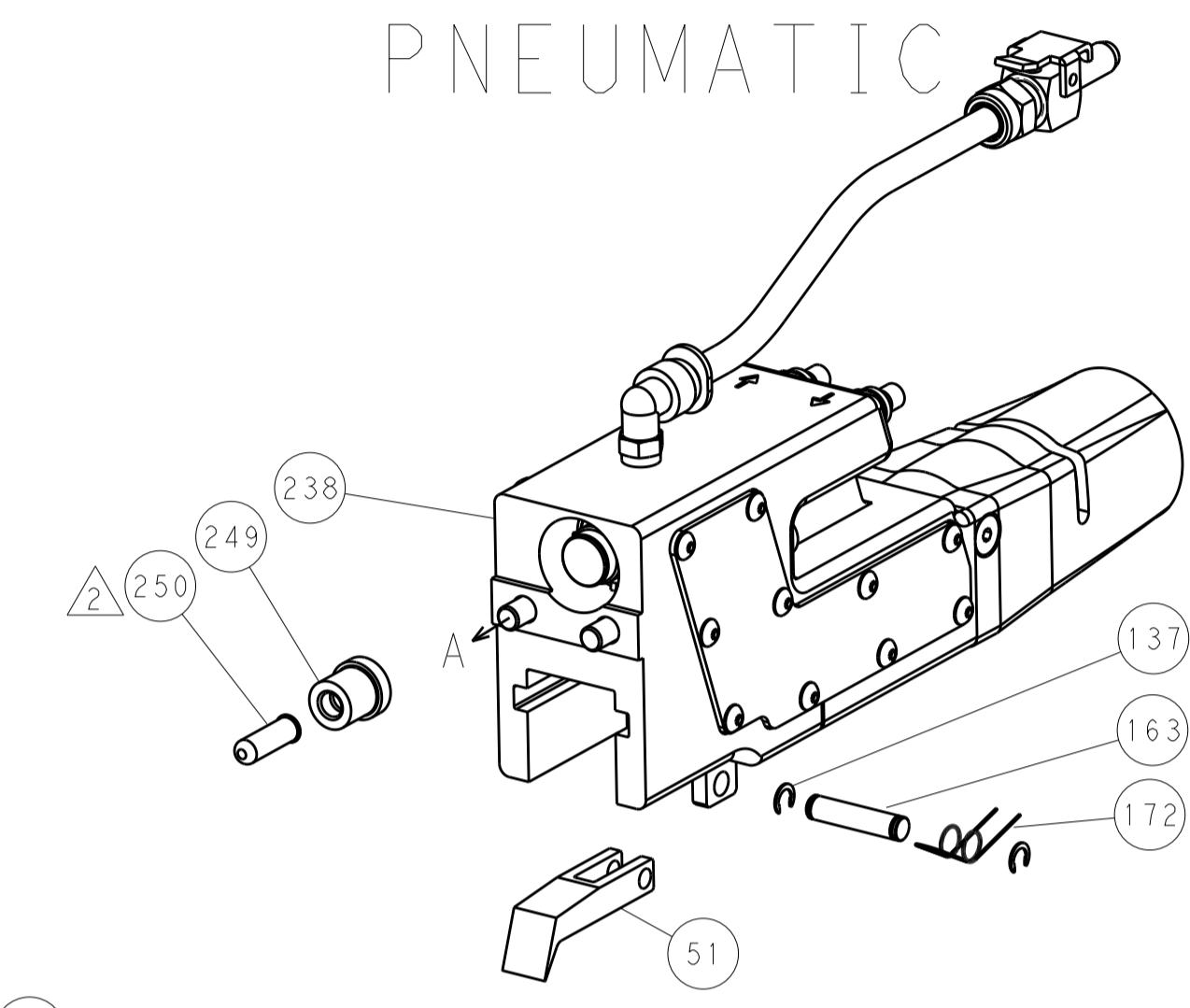
| DIMENSIONS: | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | DRAWN | | DATE | |
|-------------|-----------|--|------------|--|--------------|------------------------------|--------|
| mm | 0 PLC ±.5 | 1 PLC ±.5 | 2 PLC ±.13 | 3 PLC ±.013 | 4 PLC ±.0001 | ANGLES ±.0001 | FINISH |
| MATERIAL | | | | DWG | | CHK | |
| | | | | Y. YIN | | 02DEC2014 | |
| | | | | G. BAILEY | | 02DEC2014 | |
| | | | | H. GUO | | 02DEC2014 | |
| | | | | APVD | | NAME | |
| | | | | PRODUCT SPEC | | Ocean End Feed Applicator | |
| | | | | APPLICATION SPEC | | SIZE | |
| | | | | WEIGHT | | A1 00779 ©=2150515 | |
| | | | | Customer Accessible Production Drawing | | SCALE 1:1 SHEET 3 OF 4 REV B | |

| LOC | DIST | REVISIONS | | | | | |
|-----|------|-----------|-----|-------------|------|-----|------|
| A | 66 | P | LTH | DESCRIPTION | DATE | DWN | APVD |
| | | - | - | SEE SHEET 1 | - | - | - |

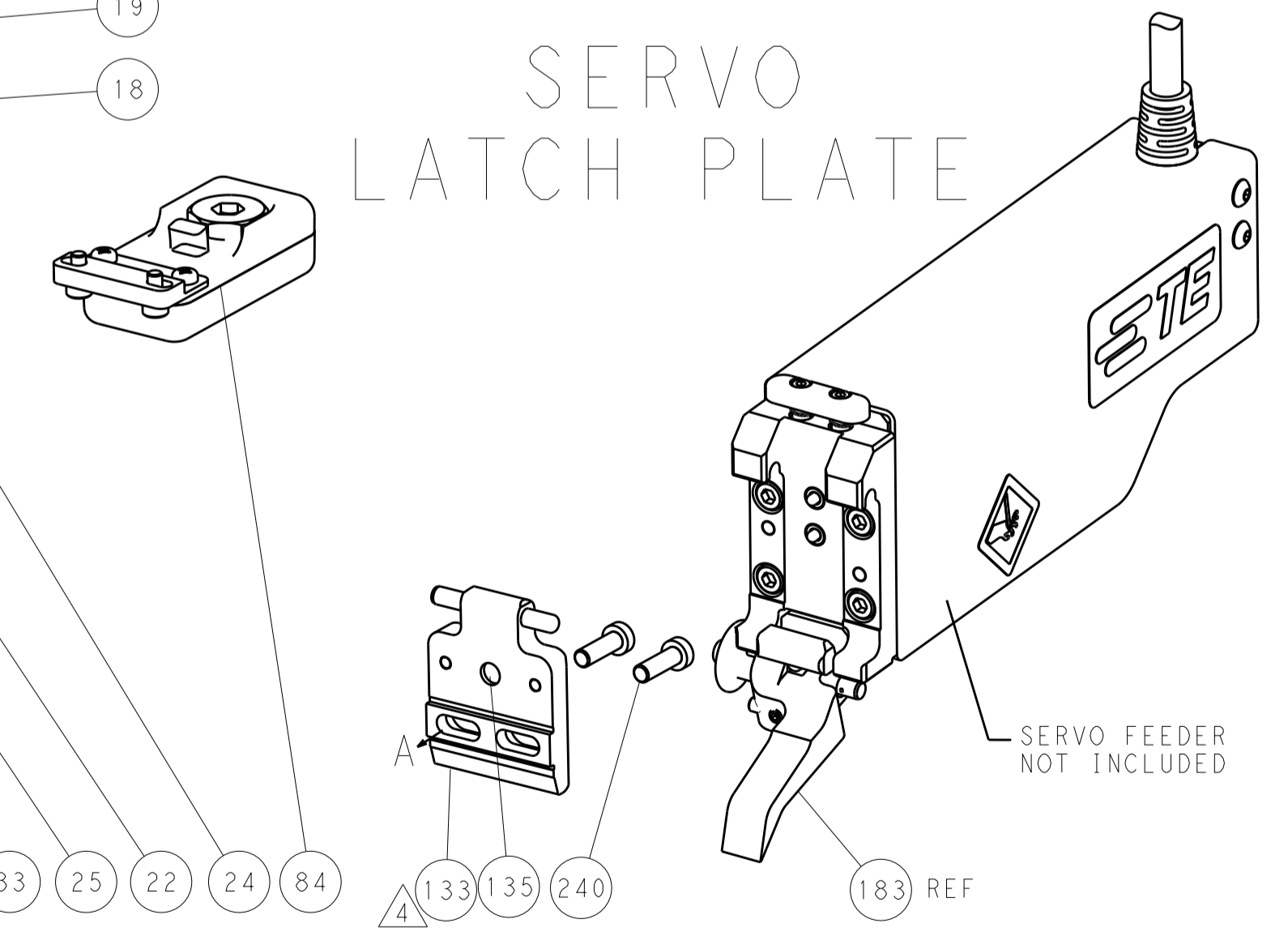


FEED TYPE

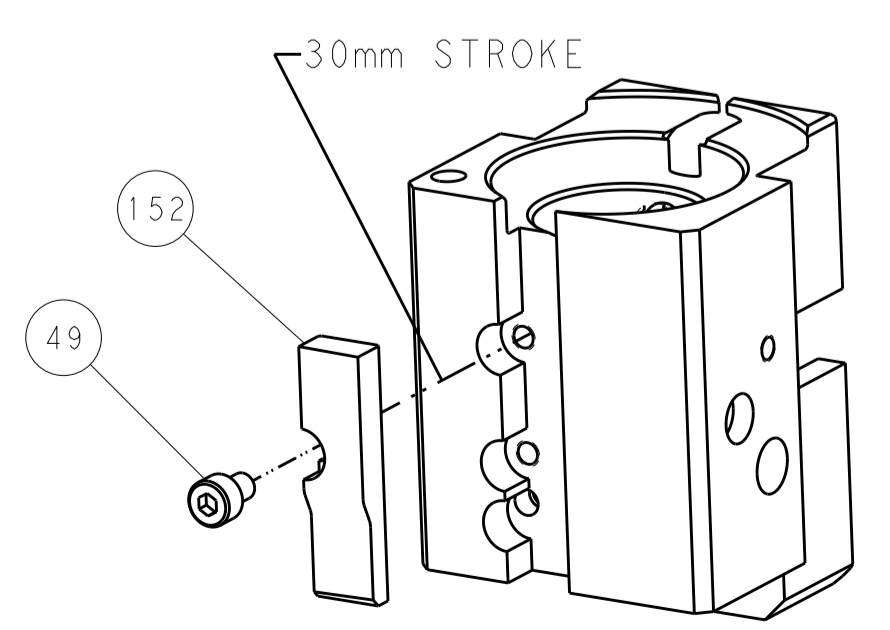
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



AIR FEED

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

| | | | | | | | |
|--|------------|--|-------------|----------------------|--------------|--------------------------|---------------------------|
| DIMENSIONS: | | TOLERANCES UNLESS OTHERWISE SPECIFIED: | | DWN Y. YIN 02DEC2014 | | STE TE Connectivity | |
| mm | 0 PLC ±0.5 | 1 PLC ±0.5 | 2 PLC ±0.13 | 3 PLC ±0.013 | 4 PLC ±0.001 | APVD G. BAILEY 02DEC2014 | Harrisburg, PA 17105-3608 |
| MATERIAL: | FINISH: | WEIGHT: | SCALE: | SIZE: | CAGE CODE: | DRAWING NO: | RESTRICTED TO: |
| | | | 1:1 | A1 | 00779 | 2150515 | |
| Customer Accessible Production Drawing | | | | SHEET 4 OF 4 REV B | | | |