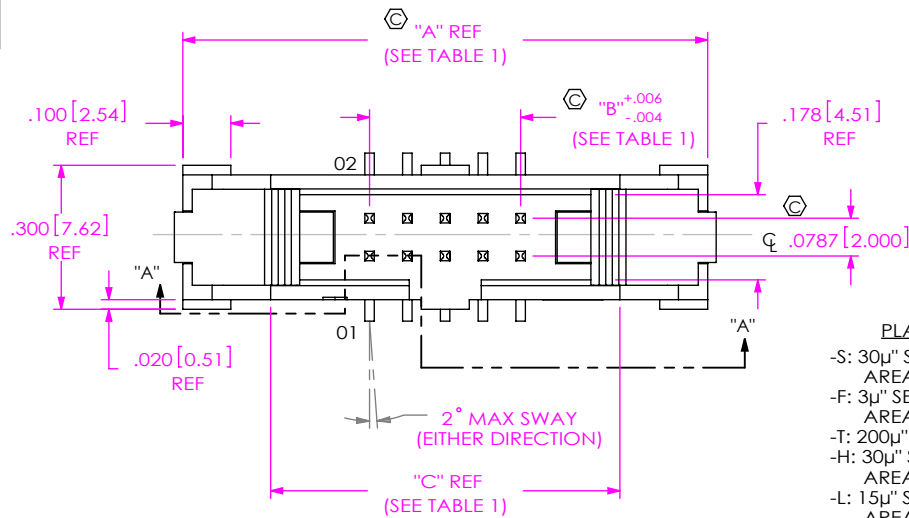


DO NOT SCALE FROM THIS PRINT

EHT-1XX-01-X-D-XX-SR-XX-XX-X-XX



NO OF POSITIONS
-05 THRU -25

LEAD STYLE
-01

PLATING SPECIFICATION
 -S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
 -F: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.
 -T: 200μ" MATTE TIN ON ENTIRE CONTACT.
 -H: 30μ" SELECTIVE GOLD IN CONTACT AREA, 3μ" SELECTIVE GOLD ON TAIL.
 -L: 15μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.

ROW SPECIFICATION
-D: DOUBLE

OPTION 3
-TR: TAPE & REEL

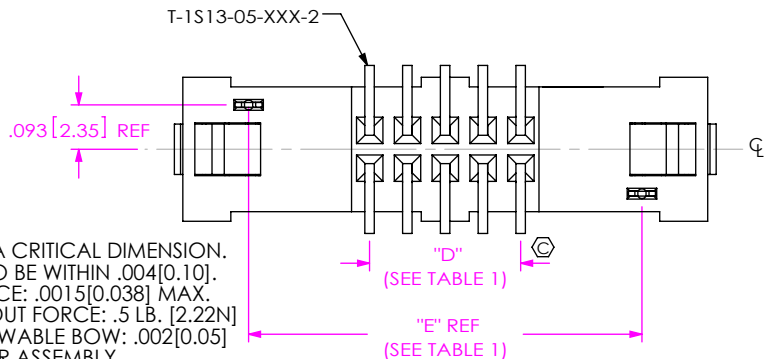
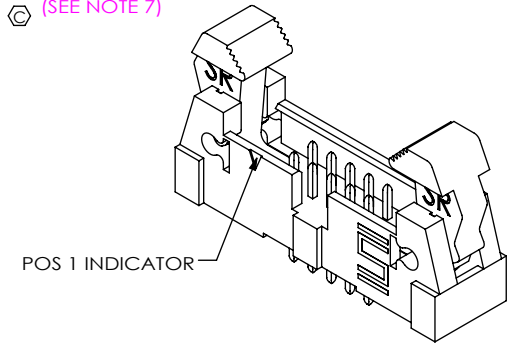
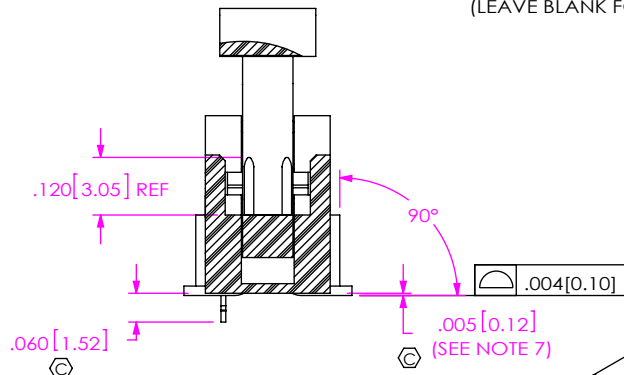
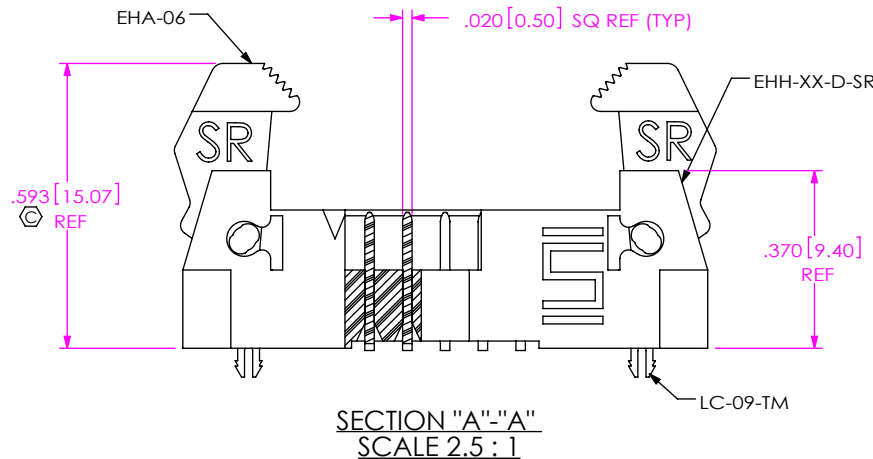
OPTION 2
 -P: PICK & PLACE PAD (FOR -SM ONLY, USE PPP-24) (USE PPP-55 WITH -SM-TR OPTION) (SEE SHT 3, FIG 5) (NOT AVAILABLE WITH -LC)
 -K: POLYIMIDE FILM PAD (SEE SHT 2, FIG 4) (NOT AVAILABLE WITH -LC) (FOR -SM ONLY)

POLARIZATION OPTION
-XX= PIN OMITTED

OPTION 1
 -LC: LOCKING CLIP (SEE NOTE 8) (FOR -SM ONLY, SEE NOTE 8) (NOT AVAILABLE WITH -P OR -K)

-SR STRAIN RELIEF

TAIL OPTION
 -RA: RIGHT ANGLE
 -SM: SURFACE MOUNT (LEAVE BLANK FOR THRU HOLE)



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .004 [0.10].
3. BURR ALLOWANCE: .0015 [0.038] MAX.
4. MINIMUM PUSHOUT FORCE: .5 LB. [2.22N]
5. MAXIMUM ALLOWABLE BOW: .002 [0.05] INCH/INCH AFTER ASSEMBLY.
6. MAXIMUM PIN ROTATION IN BODY: 2°
7. MEASURE AT BEND
8. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01 [0.3] 2°
 .XXX: ±.005 [0.13]
 .XXXX: ±.0020 [0.051]

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 e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 5:2
 INSULATOR: VECTRA E130, COLOR: NATURAL
 TERMINAL: PHOS BRONZE
 MAX FLASH ALLOWED: .002 [0.05]
 MAX GATE VESTIGE: .002 [0.05]

DESCRIPTION:
EHT EJECTOR HEADER ASSEMBLY

DWG. NO.
EHT-1XX-01-X-D-XX-SR-XX-XX-X-XX

BY: CHADP 08/04/2008 SHEET 1 OF 3

FIG 2
(EHT-105-01-XX-D-SR SHOWN)
(SAME AS FIG.1 DIFFERENT AS SHOWN)

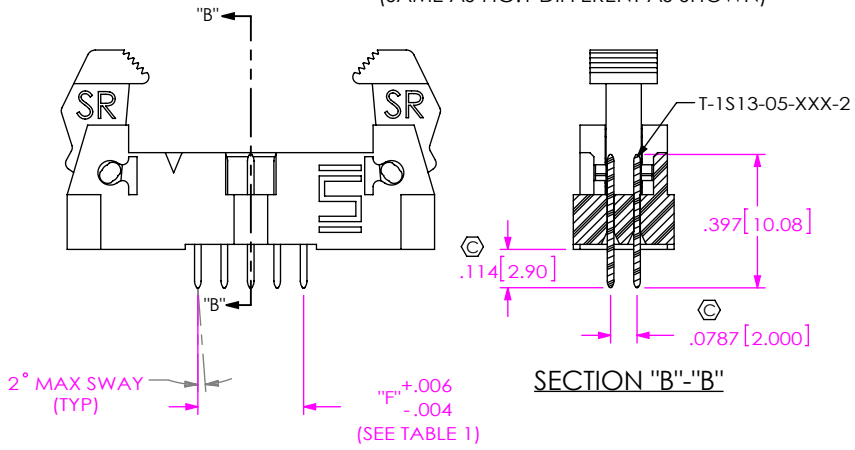
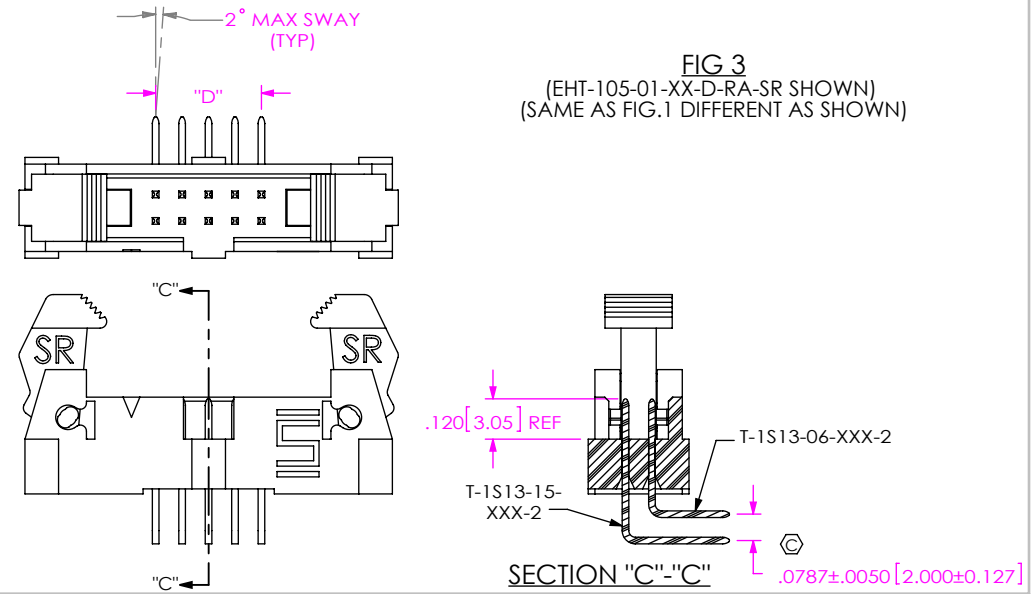
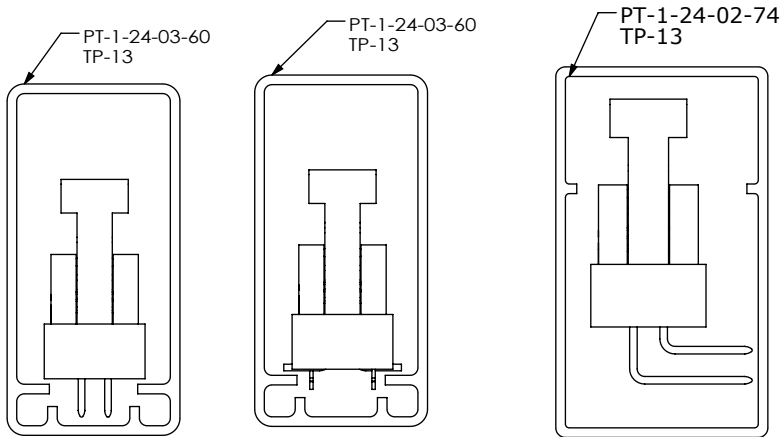


FIG 3
(EHT-105-01-XX-D-RA-SR SHOWN)
(SAME AS FIG.1 DIFFERENT AS SHOWN)



PACKAGING VIEWS:
(LOAD PARTS WITH POSITION # 1 INDICATOR
IN SAME DIRECTION AS ARROW ON TUBE)

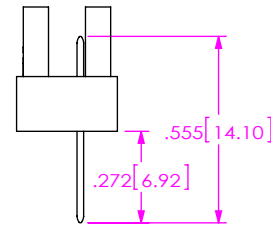


THRU HOLE OPTION

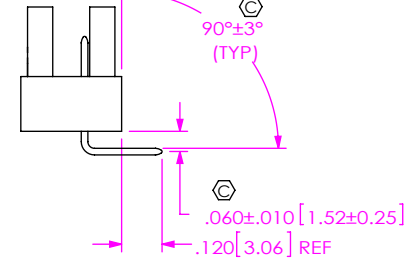
-SM OPTION

-RA OPTION

-RA IN-PROCESS 1
FILL BODY WITH PIN



-RA IN-PROCESS 2
BEND TAIL



-RA IN-PROCESS 3
BEND TAILS

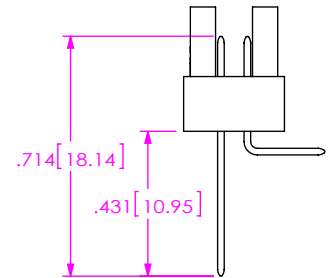
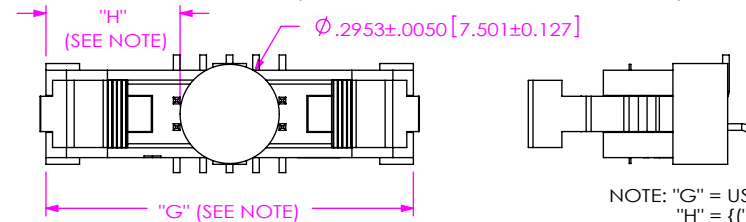
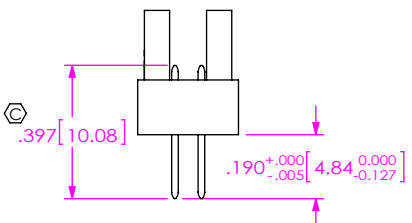


FIG 4
-K: OPTION (POLYIMIDE FILM PAD)
(SAME AS FIG 1 DIFFERENT AS SHOWN)

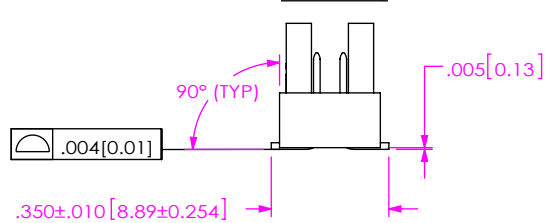


NOTE: "G" = USE MEASURED DIMENSION (REF)
"H" = {("G" - .2953[7.50])/2} ± .020[0.51]}

-SM IN-PROCESS 1
FILL BODY WITH PINS



-SM IN-PROCESS 2
BEND TAILS



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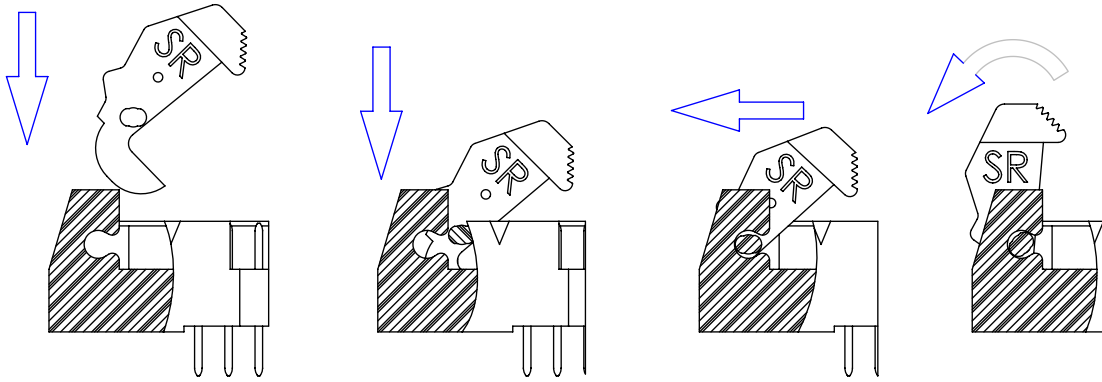
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DESCRIPTION:
EHT EJECTOR HEADER ASSEMBLY
DWG. NO.
EHT-1XX-01-X-D-XX-SR-XX-XX-X-XX
BY: CHADP 08/04/2008 SHEET 2 OF 3

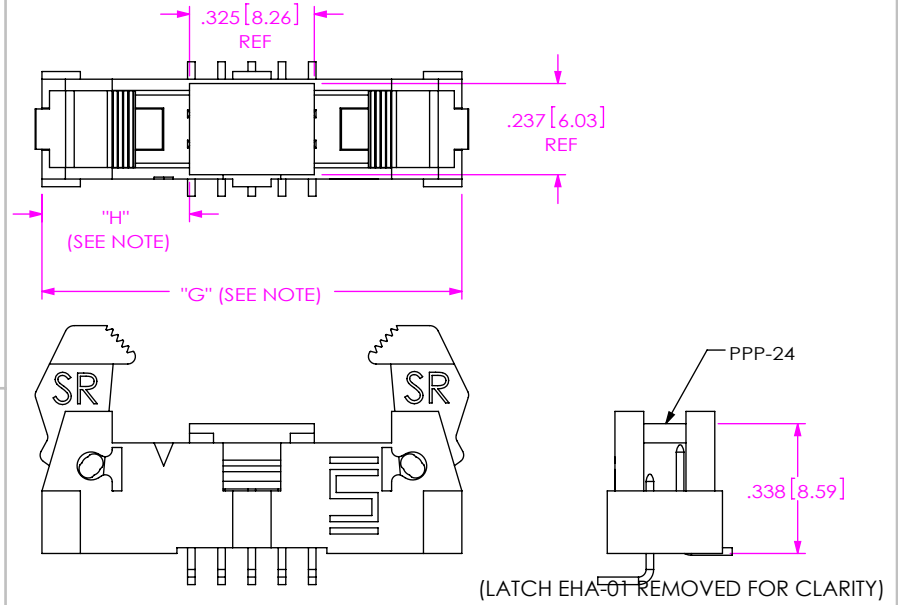
IN-PROCESS
ARM ASSEMBLY & ROTATION



CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE

ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL T-1S13	C1, C2,C3,C4,C5,C7,C10,C11,C14,C15,C16,C17,C20
FORM T-1S13	C2,C6,C8,,C12,C13,C18,C19,C20,C22,C23
2ND PRESS	C25
INSERT EHA-06	C5
FILL LC-09	C9

FIG 5
-PPP: PICK AND PLACE PAD
(SAME AS FIG 1 DIFFERENT AS SHOWN)



NOTE: "G" = USE MEASURED DIMENSION (REF)
"H" = {"G" -.325[8.26]/2} ±.020[0.51]

TABLE 1

No. OF POS.	"A"	"B"	"C"	"D"	"E"	"F"
-05	1.094 [27.79]	0.315 [8.00]	.728 [18.49]	0.315 [8.00]	0.820 [20.83]	0.315 [8.00]
-06	1.173 [29.79]	0.394 [10.00]	.807 [20.49]	0.394 [10.00]	0.899 [22.83]	0.394 [10.00]
-07	1.251 [31.79]	0.472 [12.00]	.885 [22.49]	0.472 [12.00]	0.977 [24.83]	0.472 [12.00]
-08	1.330 [33.79]	0.551 [14.00]	.964 [24.49]	0.551 [14.00]	1.056 [26.83]	0.551 [14.00]
-09	1.409 [35.79]	0.630 [16.00]	1.043 [26.49]	0.630 [16.00]	1.135 [28.83]	0.630 [16.00]
-10	1.488 [37.79]	0.709 [18.00]	1.122 [28.49]	0.709 [18.00]	1.214 [30.83]	0.709 [18.00]
-11	1.566 [39.79]	0.787 [20.00]	1.200 [30.49]	0.787 [20.00]	1.292 [32.83]	0.787 [20.00]
-12	1.645 [41.79]	0.866 [22.00]	1.279 [32.49]	0.866 [22.00]	1.371 [34.83]	0.866 [22.00]
-13	1.724 [43.78]	0.945 [24.00]	1.358 [34.49]	0.945 [24.00]	1.450 [36.83]	0.945 [24.00]
-14	1.803 [45.78]	1.023 [26.00]	1.437 [36.49]	1.023 [26.00]	1.529 [38.83]	1.023 [26.00]
-15	1.881 [47.78]	1.102 [28.00]	1.515 [38.49]	1.102 [28.00]	1.607 [40.83]	1.102 [28.00]
-16	1.960 [49.78]	1.181 [30.00]	1.594 [40.49]	1.181 [30.00]	1.686 [42.83]	1.181 [30.00]
-17	2.039 [51.78]	1.260 [32.00]	1.673 [42.49]	1.260 [32.00]	1.765 [44.83]	1.260 [32.00]
-18	2.117 [53.78]	1.338 [34.00]	1.752 [44.49]	1.338 [34.00]	1.844 [46.83]	1.338 [34.00]
-19	2.196 [55.78]	1.417 [36.00]	1.830 [46.49]	1.417 [36.00]	1.922 [48.83]	1.417 [36.00]
-20	2.275 [57.78]	1.496 [38.00]	1.909 [48.49]	1.496 [38.00]	2.001 [50.83]	1.496 [38.00]
-21	2.353 [59.78]	1.575 [40.00]	1.988 [50.49]	1.575 [40.00]	2.080 [52.83]	1.575 [40.00]
-22	2.432 [61.78]	1.653 [42.00]	2.067 [52.49]	1.653 [42.00]	2.159 [54.83]	1.653 [42.00]
-23	2.511 [63.77]	1.732 [44.00]	2.145 [54.49]	1.732 [44.00]	2.237 [56.83]	1.732 [44.00]
-24	2.590 [65.77]	1.811 [46.00]	2.224 [56.49]	1.811 [46.00]	2.316 [58.83]	1.811 [46.00]
-25	2.668 [67.77]	1.890 [48.00]	2.303 [58.49]	1.890 [48.00]	2.395 [60.83]	1.890 [48.00]

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BY: CHADP 08/04/2008 SHEET 3 OF 3