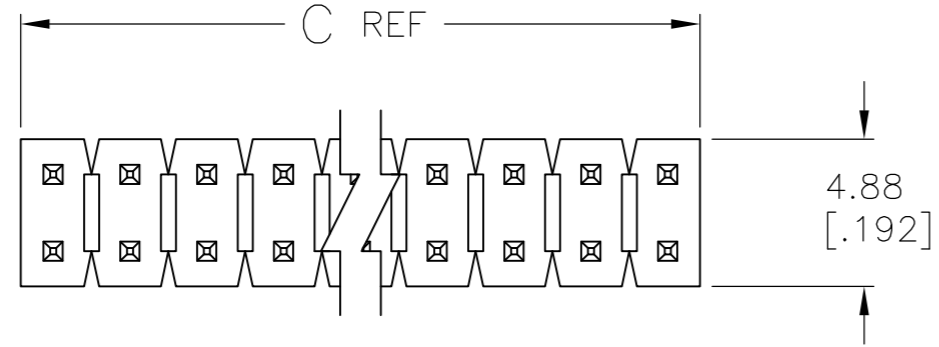
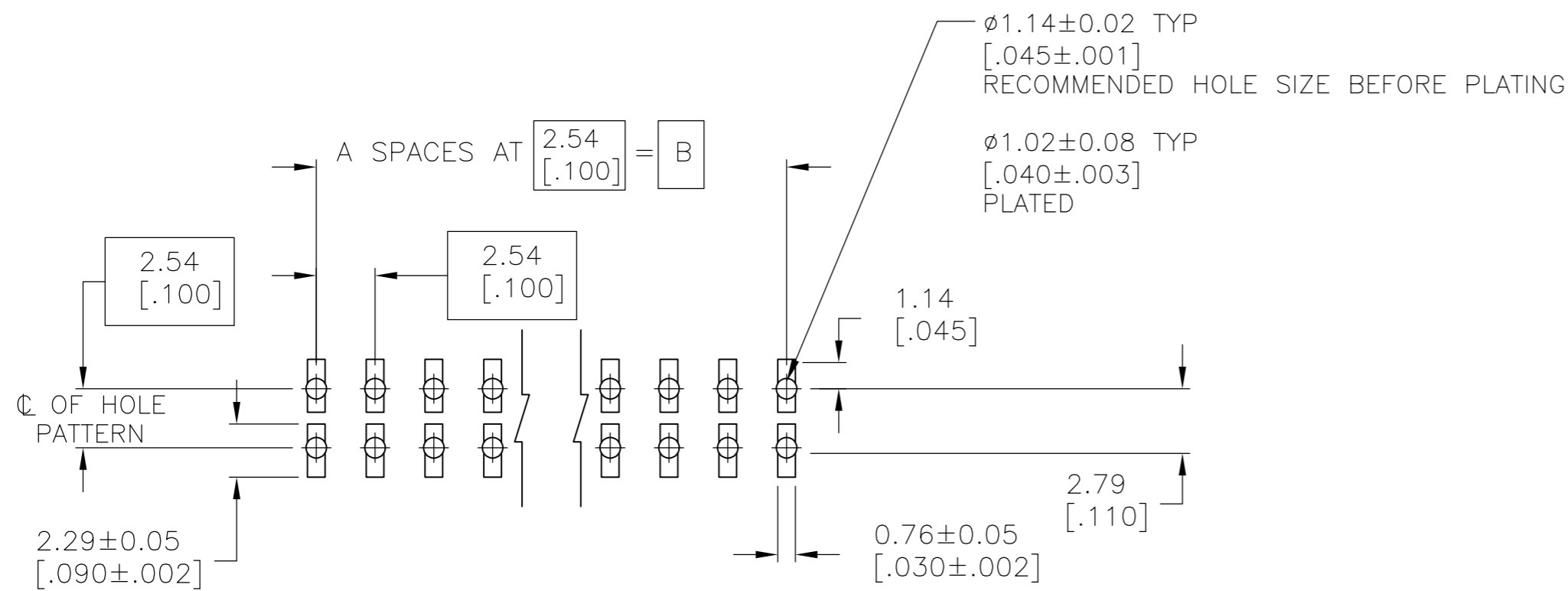
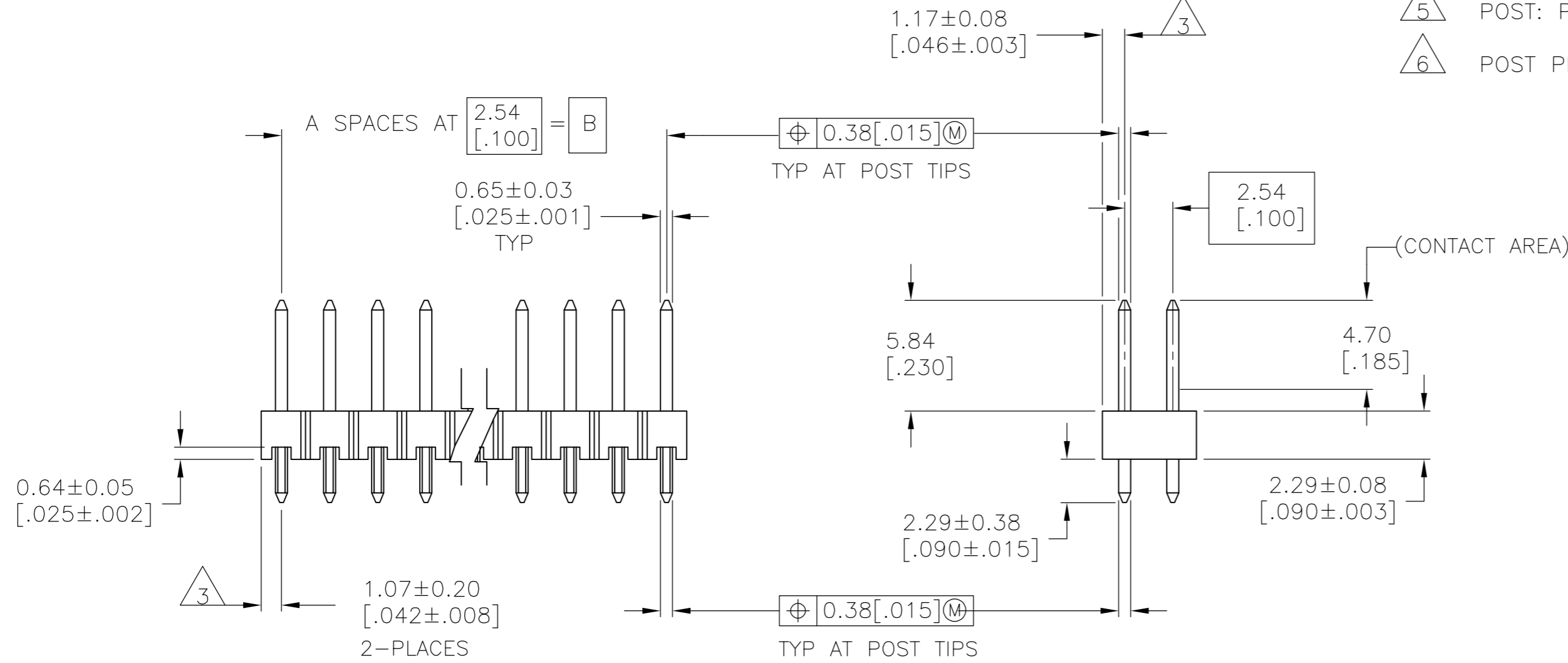


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	C	REVISED PER ECO-14-006554		08MAY2014	NK	MM	



- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 HOUSING: LCP, COLOR-BLACK.
- 5 POST: PHOSPHOR BRONZE.
- 6 POST PLATING: 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS
 FOR 1.60 [.063] THICK PC BOARD AND
 0.305 [.0120] STENCIL THICK

PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER
6	101.19 [3.984]	99.06 [3.900]	39	80	8-1977947-0
6	-	-	0	2	1977947-2

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 30-08-2013			
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 30-08-2013			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MIKE MILLER 30-08-2013	NAME		
0 PLC ± -		PRODUCT SPEC	HEADER ASSEMBLY, MOD, BREAKAWAY, DOUBLE ROW, VERTICAL, HIGH TEMPERATURE, 30 Pd/Ni		
1 PLC ± -		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
2 PLC ± 0.51[.02]			A2	00779	C=1977947
3 PLC ± 0.127[.005]			SCALE	SHEET	REV
4 PLC ± 0.0127[.0005]			4:1	1 of 1	C
ANGLES ± -		WEIGHT	CUSTOMER DRAWING		
FINISH		SEE TABLE			