



Suited for Intermediate Users

# colorFabb\_HT by colorFabb

**3 mm , 700g reel**

colorFabb\_HT is sturdy and ready for professional-grade applications. Engineered by colorFabb and Eastman Chemical Company, this Eastman Amphora™ co-polyester combines high temperature resistance and toughness for durable 3D printed objects.

## PRODUCT ALERT (1)

### Print Surface Recommendation:

colorFabb\_HT adheres well to our PEI print surface. We strongly recommend applying PVA glue to directly on the print surface using a glue stick (such as Elmer's® brand) before printing to ensure easy part removal.

*Works with:* LulzBot Mini, LulzBot TAZ 6, LulzBot TAZ 5, LulzBot TAZ/Mini  
Aerostruder

## Colors



Black



Clear



White

- Features

colorFabb\_HT is the strongest Eastman Amphora™-based co-polyester filament available and is able to withstand temperatures up to 100°C (212°F) when 3D printed. Like other Amphora-based premium 3D printing filaments, colorFabb\_HT 3D prints with little-to-no odor and is styrene-free for warp-free and dimensionally stable parts. This makes colorFabb\_HT perfect for interlocking, dimensionally stable 3D printed objects.

- Parts & Specifications

### *Filament Specifications*

Filament Diameter: 3 mm (0.12 inches)

Amount of Filament: 700 g (1.54 lbs)

Filament color may vary

### *Printing Specifications*

Special Tool Head Recommendation: LulzBot Hexagon Hot End recommended

Hot End Temperature: 275°C

Print Surface: PEI print surface recommended

Print Surface Temperature: 100°C

To make removing 3D printed objects easier, we strongly recommend applying a glue stick (such as Elmer's® brand) to the print surface prior to powering on your LulzBot 3D printer.

Maintain the print surface by powering off your LulzBot and cleaning the glue stick residue with a soft cloth and water.

### *Packaging Information*

Sold in a sealed air-tight pouch, this filament is loaded onto a reel.